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Hydraulics - Closed centre



4. Transmission lubricating circuit

a) Pressure test

- Tractor with or without additional tank.
 Connect a pressure gauge to the connector located under the manifold to check P20 (Fig. 14).
 - At 1,000 rpm, P20 = 1.5 bars

Important: If an auxiliary spool valve is engaged (in which case a flowmeter or a slave device must be connected to it), the pressure must not drop below 1 bar for P20.

b) Flowrate test

 Connect a flowmeter to the lubricating circuit between the manifold and the gearbox to read Q4 (Fig. 16).
 Important: It is mandatory that the flowmeter

Important: It is mandatory that the flowmeter valve must be in the maximum open position until the end of the test.

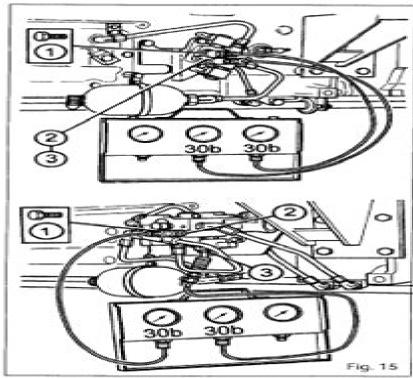
Engine speed rpm	Q4 (l/mn) min.
1,000	5
2,200	6

If an auxiliary spool valve is engaged (in which case a flowmeter or a slave device must be connected to it), the flowrate must not drop by more than 2 l/mn.

Pressure of servo systems

a) Dynashift

- Remove the guard preventing access to the connectors (30 km/h tractors, pressure-loaded clutch).
- Remove the plugs (1) from the distribution unit.
- Screw on two male connectors (2) and (3), ref. 3384387M1, and connect them to diagnostic connectors fitted on pressure gauges with a capacity of approximately 30 bars (Figures 15 and 16).
- Start the engine.
- Operate the lever under the steering wheel to select each ratio (A, B, C and D).
- Check whether the pressures are correct compared with the table:



Ratio	Front piston connector (2)	Rear piston connector (3)	EV1	EVI
	P22 (bar)	P23 (bar)	(V)	(V)
A	17	17	12	12
E3	17	17	12	12
C	0	0	0	0
D	0	0	0	0

- If the pressures are not correct, check the movement of the spools of the solenoid valves (EV1, EV2) or see the documentation on electrical tests.
- Fit the guard and seal the attaching boit with lead.

Tractor 6180 Repair Manual

C Cleary

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