

INSTALLATION

GROUND LEVEL -- HORIZONTAL UNITS

For ground level installations, the unit should be positioned on a pad the size of the unit or larger. The unit must be level on the pad. The pad must not come in contact with the structure (See Figure 11.) Be sure the outdoor portion of the supply and return air ducts are as short as possible.

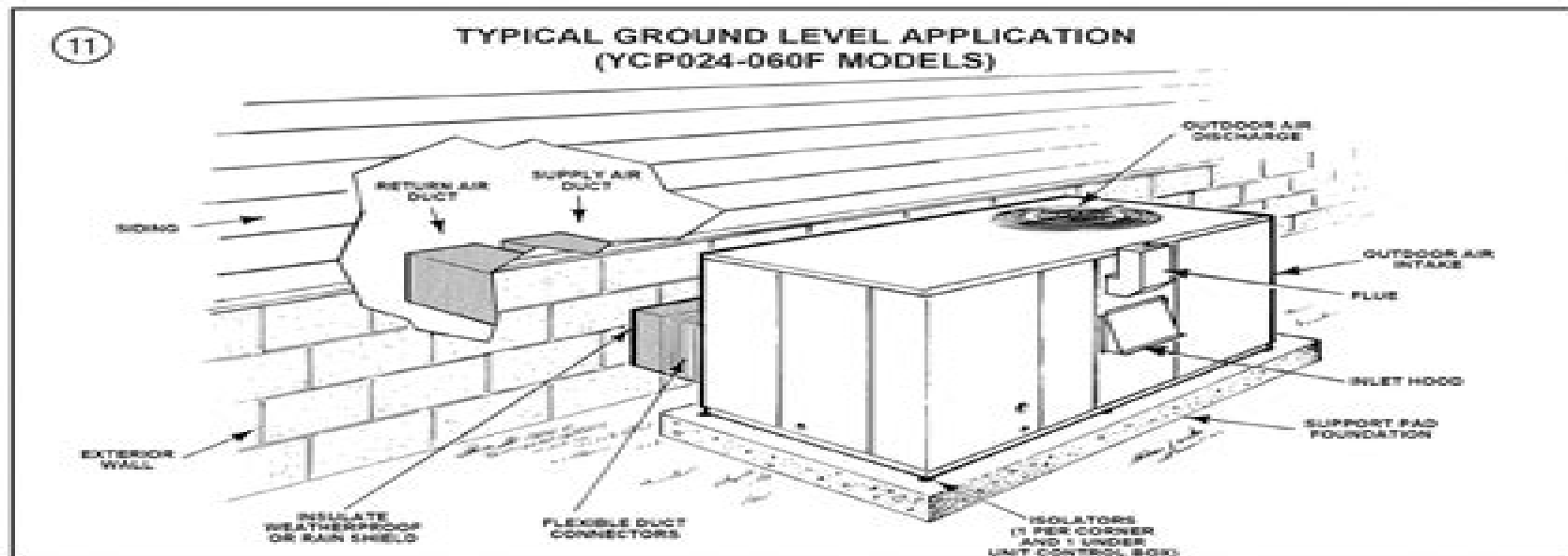
Proceed with the installation as follows:

1. Place the unit on the pad and the five (5) rubber isolators provided.

2. Attach the supply and return air ducts to the unit.

3. Insulate any ductwork outside of the structure with at least 2 inches of insulation and weatherproof. There must be a weather-proof seal where the duct enters the structure.

4. Complete the installation according to the instructions in the following sections of this manual.



CONDENSATE DRAIN PIPING

A 3/4-inch female NPT condensate drain connection is provided on the evaporator access panel end of the unit. See Figure 4. Provide a trap and fill it with water before starting the unit to avoid air from being drawn through. Follow local codes and standard piping practices when running the drain line. Pitch the line downward away from the unit. Avoid long horizontal runs. See Figure 12.

NOTE: Do not use reducing fittings in the drain lines. The condensate drain must be:

- Made of 3/4" pipe size.
- Pitched 1/4" per foot to provide free drainage to convenient drain system.
- Trapped.
- Must not be connected to closed drain system.

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12 TYPICAL CONDENSATE DRAIN PIPING 3/4" PVC OR COPPER TUBING AND FITTINGS



Trane Gas Pack Repair Manual

Sabine Zange



Trane Gas Pack Repair Manual:

Monthly Catalog of United States Government Publications ,1991 Monthly Catalogue, United States Public Documents ,1990 **Commerce Business Daily** ,1998-11 Air Conditioning Heating & Refrigeration News ,1988
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Table of Contents Trane Gas Pack Repair Manual

1. Understanding the eBook Trane Gas Pack Repair Manual
 - The Rise of Digital Reading Trane Gas Pack Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Trane Gas Pack Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Trane Gas Pack Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Trane Gas Pack Repair Manual
 - Personalized Recommendations
 - Trane Gas Pack Repair Manual User Reviews and Ratings
 - Trane Gas Pack Repair Manual and Bestseller Lists
5. Accessing Trane Gas Pack Repair Manual Free and Paid eBooks
 - Trane Gas Pack Repair Manual Public Domain eBooks
 - Trane Gas Pack Repair Manual eBook Subscription Services

- Trane Gas Pack Repair Manual Budget-Friendly Options
- 6. Navigating Trane Gas Pack Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Trane Gas Pack Repair Manual Compatibility with Devices
 - Trane Gas Pack Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Trane Gas Pack Repair Manual
 - Highlighting and Note-Taking Trane Gas Pack Repair Manual
 - Interactive Elements Trane Gas Pack Repair Manual
- 8. Staying Engaged with Trane Gas Pack Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Trane Gas Pack Repair Manual
- 9. Balancing eBooks and Physical Books Trane Gas Pack Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Trane Gas Pack Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Trane Gas Pack Repair Manual
 - Setting Reading Goals Trane Gas Pack Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Trane Gas Pack Repair Manual
 - Fact-Checking eBook Content of Trane Gas Pack Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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