



Part to be tightened		Thread size	Tightening torques		
			Nm	m·kgf	ft·lb
Connecting rod	1st	M8	19	1.9	14
	2nd		37	3.7	27
	3rd		0	0	0
	4th		19	1.9	14
	5th		37	3.7	27
LOWER UNIT					
Propeller		M18	55	5.5	40
Rear propeller (for D150H/D150TR)		M18	55	5.5	40
Forward propeller (for D150H/D150TR)		M45	65	6.5	47
Lower unit		M10	40	4.0	29
Ring nut		—	145	14.5	105
Pinion nut		M22	95	9.5	68
Gear oil drain screw		—	7	0.7	5.1
Gear oil level check screw		—	7	0.7	5.1
BRACKET UNIT					
Flushing hose		M5	5	0.5	3.6
Shift rod detent mechanism screw		—	24	2.4	17
Upper mount		M12	53	5.3	38
Lower mount		M14	73	7.3	53
Exhaust manifold assembly		M8	21	2.1	15
Muffler		M8	18	1.8	13
Exhaust manifold		M8	18	1.8	13
Lower exhaust manifold guide		M8	18	1.8	13
Clamp bracket		M22	15	1.5	11
Trim sensor stopper		M6	2	0.2	1.4
Trim stopper		—	37	3.7	27
POWER TRIM AND TILT UNIT					
Power trim and tilt reservoir cap		—	8	0.8	5.8
Power trim and tilt reservoir		1/4"	5	0.5	3.6
Power trim and tilt motor		1/4"	5	0.5	3.6
Manual valve		—	4	0.4	2.9
Tilt ram end screw		—	130	13	94
Gear pump unit		5/16"	9	0.9	6.5
Gear pump		—	6	0.6	4.3
Trim ram end screw		—	80	8.0	52

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not certain which chassis number was the start of the modified engines but no doubt someone

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