

INSTALLATION INSTRUCTIONS

Original Issue Date: **3/16**

Model: **ZCS-6 Programmed-Transition Transfer Switches**

Market: **ATS**

Subject: **M340+ to Decision-Maker® MPAC 1500 Controller Conversion Kit
GM99316-S6**

Introduction

The conversion kit allows the replacement of the M340+ controller with a Decision-Maker® MPAC 1500 controller on model ZCS-6 programmed-transition automatic transfer switches.

See Figure 1 for an illustration of the installed kit. See Figure 2 for controller identification, if necessary.

Note: The optional accessory board (I/O) assembly shown in the figures is available separately.

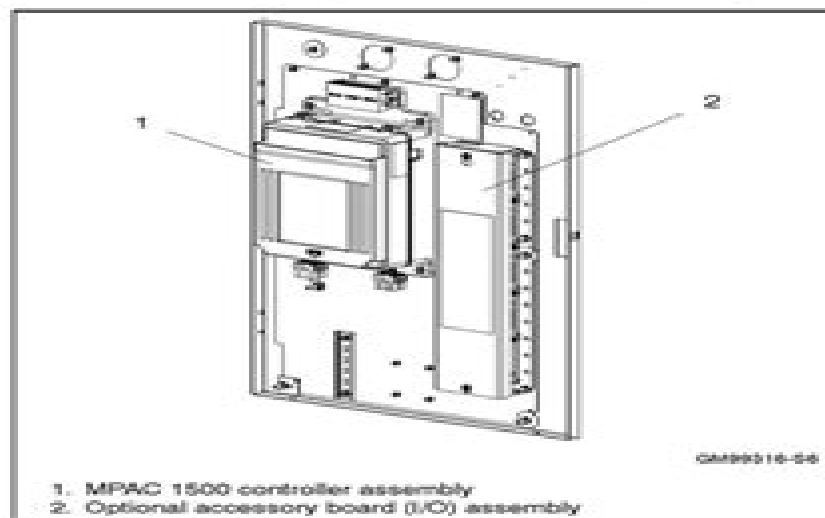


Figure 1 Decision-Maker® MPAC 1500 Controller Conversion Kit, Installed

Tools and Materials Required:

- Phillips® screwdriver
- Small flat tip screwdriver
- Wire cutter
- 7/16 nut driver
- 11/32 nut driver
- 5/16 nut driver

Read the entire installation procedure and compare the kit parts with the parts list in this publication before beginning installation. Refer to the wiring diagrams at the end of this publication as needed during the installation. Perform the steps in the order shown.



Figure 2 Controller Identification

Zcs Transfer Switch Manual

Michael Hoelscher

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

Zcs Transfer Switch Manual:

Decoding **Zcs Transfer Switch Manual**: Revealing the Captivating Potential of Verbal Expression

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