HOW TO USE THIS MANUAL

- ① To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.
- Numbers are given in the order of the jobs in the exploded diagram.
- Symbols indicate parts to be lubricated or replaced (see "SYMBOLS").
- A job instruction chart accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.

Example: O-ring size

39.5 × 2.5 mm: Inside diameter (D) × Ring diameter (d)



⑤ Dimension figures and the number of parts, are provided for fasteners that require a tightening torque.

Example: Bolt or screw size

10 × 25 mm : M10 (D) × 25 mm (L)



⑤ Jobs requiring more information (such as special tools and technical data) are described sequentially.



Yamaha F100 Factory Service Manual

Michael Rajnik

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