

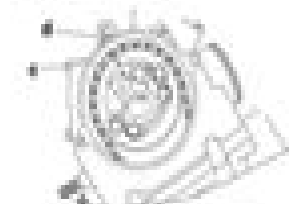
REMOVING THE CYLINDER HEAD

- Align
 - T mark "V" on the AC magnet rotor (with the stationary pointer "V" on the AC magnet cover)

Turn the camshaft counterclockwise.

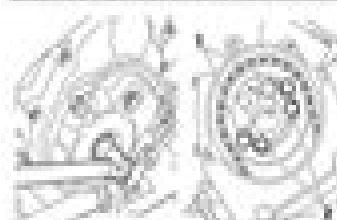


- When the piston is at TDC on the compression stroke, align the "T" mark "V" on the cam shaft sprocket with the stationary pointer "V" on the cylinder head.



- Loosen
 - Camshaft sprocket bolts "Y"
 - Decompressor assembly bolts "Z"

While holding the AC magnet rotor nut with a wrench, loosen the camshaft sprocket bolts and decompressor assembly bolts.



- Loosen
 - Timing chain tensioner cap bolt

- Remove
 - Timing chain tensioner (along with the gasket)
 - Camshaft sprocket
 - Timing chain

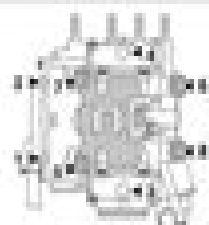
TIP

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

- Remove
 - Cylinder head

TIP

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/2 of a turn at a time. After all of the bolts are fully loosened, remove them.



CHECKING THE CYLINDER HEAD

- Eliminate
 - Combustion chamber carbon deposits (with a rounded scraper)

NOTICE

Do not use a sharp instrument, otherwise, the following may be damaged or scratched:

- Spark plug bore threads
- Valve seats



- Check
 - Cylinder head
 - Damage/cracks → Replace
 - Cylinder head water jacket
 - Mineral deposits/rust → Eliminate

- Measure
 - Cylinder head warpage

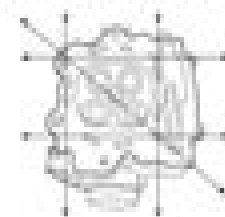
Out of specification → Resurface the cylinder head



Warpage limit
0.03 mm (0.0012 in)



- Place a straightedge "T" and a thickness gauge "Z" across the cylinder head.



- Measure the warpage.
- If the limit is exceeded, resurface the cylinder head as follows.
- Place a 400-600 grit wet sandpaper on the surface plate and resurface the cylinder head using a figure-eight sanding pattern.

TIP

To ensure an even surface, rotate the cylinder head several times.

CHECKING THE CAMSHAFT SPROCKET

- Check
 - Camshaft sprocket
 - More than 1/4 tooth wear "W" → Replace the camshaft sprocket and the timing chain as a set.

- 1/4 tooth
- Crack
- Timing chain roller
- Camshaft sprocket

CHECKING THE TAPPET COVERS AND CAMSHAFT SPROCKET COVER

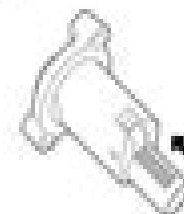
The following procedure applies to both of the tappet covers.

- Check
 - Tappet cover
 - Camshaft sprocket cover

Damage/wear → Replace.

CHECKING THE TIMING CHAIN TENSIONER

- Check
 - Timing chain tensioner
 - Crack/damage → Replace
- Check
 - One-way cam operation
 - Rough movement → Replace the timing chain tensioner.
- Check
 - Timing chain tensioner cap bolt
 - Spring
 - One-way cam
 - Timing chain tensioner nut
 - Damage/wear → Replace the defective part(s).



Yamaha Grizzly 550 Service Manual 2015

Penton Staff



Yamaha Grizzly 550 Service Manual 2015:

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