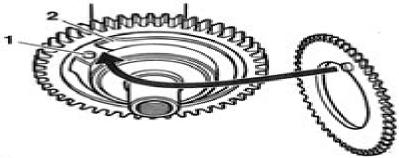
Assembly/Installation

- If the backlash gear was disassembled, fit the backlash spring to the balancer drive gear, positioning the spring ends on either side of the peg.
- Fit the backlash gear, ensuring its peg is located clockwise of the balancer gear peg and also between the spring ends.
- Fit the wave washer and secure all components in position with the circlip..

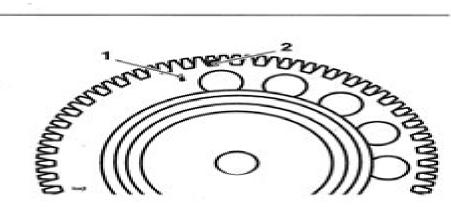


the St.

- 1. Wave washer
- 2. Circlip
- Lubricate and fit the right hand bearing and circlip to the shaft.
- Apply Threebond TB1305 locking compound to the threads of the balancer bearing bolt.
- Fit the bolt and tighten to 60 Nm.
- 7. Lubricate and fit the left hand bearing and circlip.

Note:

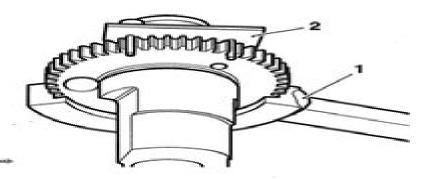
 Prior to installation in the crankcase, it is essential that the markings on the backlash eliminator and drive gears are brought into alignment against the tension of the spring. This will facilitate correct positioning of the balancer in relation to the crankshaft when both are installed in the crankcase.



- 1. Backlash gear line
- 2. Drive gear dot
- Using tool T3880016, bring the backlash and drive gear marks into alignment against the backlash spring.

Note:

- When in alignment, the line on the backlash gear must be located directly above the drive gear tooth marked with a dot.
- Since the drive gear dot cannot be seen when the backlash gear is in alignment, always mark the dot-marked gear tooth with chalk in order that it can always be identified.
- Secure the backlash gear in position with the fixture supplied with the tool by placing the fixture pegs across two gear teeth (ensure that the fixture will not be in the way when assembling the balancer to the crank).



- 1. Tool T3880016
- 2. Securing fixture

<u>Triumph Speed Triple 1050 2005 Onward Bike Repair</u> <u>Service Ma</u>

Max Haynes

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