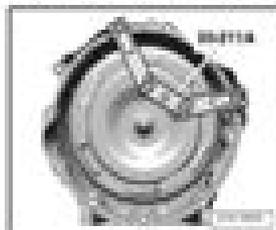




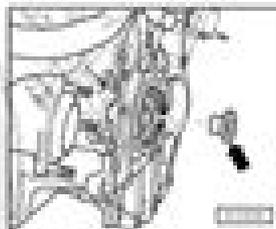
- Secure torque converter in transmission against falling out with bracket / Multiple Use / 30-011A.

#### Attach the Engine and Transmission

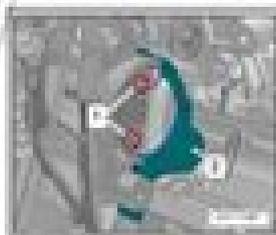
- Make sure the alignment bushings for centering the engine/transmission are installed inside the cylinder block. Install them if necessary.



- If the vehicle has an automatic transmission, make sure the crankshaft has a centering bushing -arrow- installed in the back. Install the centering bushing if necessary.
- Check the installed dimension of the torque converter. Refer to « Automatic Transmission Rep. Gr. 37: Torque Converter and Converter, Installing Torque Converter, Checking ».



- Before putting engine and transmission together, position torque converter and drive plate so that holes for the bolts are same height as opening for removed starter (1).



#### Caution

**Risk of destroying transmission due to torque converter being too heavy.**

- **After checking whether the torque converter behind the drive plate can be turned behind the during tightening of the bolts of engine/transmission connection.**
- **If torque converter cannot be rotated, the ATF pump may play role and therefore the transmission are destroyed when connections are tightened to the torque**

- Use new original fitted bolts to secure the torque converter to the drive plate. Refer to the Parts Catalog.
- Attach the transmission on the engine. Refer to « Automatic Transmission, Rep. Gr. 37: Transmission, Removing and Installing, Vehicles with V6 TDI Engine ».

### 1.3 Engine, Securing on Engine and Transmission Holder

#### Special tools and workshop equipment required

- Lifting Tackle - 3033-
- Engine And Transmission Holder - VAS6190B with Engine Transmission Holder / V6 TDI Bracket - VAS6190A/1/1
- Stop-Cone - VAS6190-
- LR Arm Extension - VAS6190-



#### Procedure

- Engine/transmission assembly removed and supported on Vehicle LR Tackle - VAS6190B. Refer to « 1.1.1 Engine and Transmission, Converter - page 21 ».
- Engine secured with Vehicle LR Tackle - Q7 Set / Articulated Joint Support - VAS6190A/2.



#### Note

Place a steel underwood to catch up any escaping hydraulic oil

- Remove the bolts -2- and the hydraulic pipe.
- Close open lines and connections with clean plugs from the Engine Bung Set - VAS6190C.



- Remove the bolt on the -arrow- on the Air Conditioning (AC) compressor wire bracket.



- Remove the left and right engine mount nuts -arrow-.



#### Note

Engine carrier remains in installation location.

# Volkswagen 2015 Touareg Service Manual

**Ian Coomber**



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