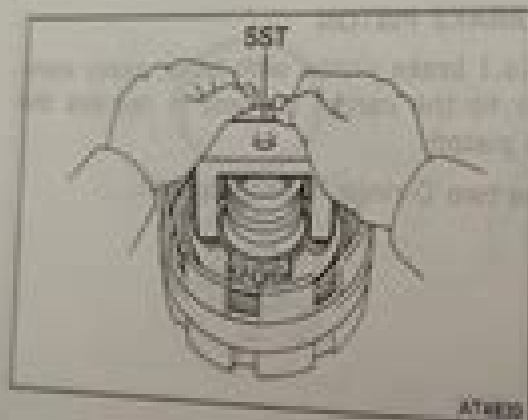


**ASSEMBLY OF NO.1 BRAKE****1. INSTALL OIL SEAL RINGS**

- (a) Coat the three oil seal rings with ATF.
- (b) Contract the oil seal rings and install them on the center support.

NOTICE: Do not spread the ring ends too much.

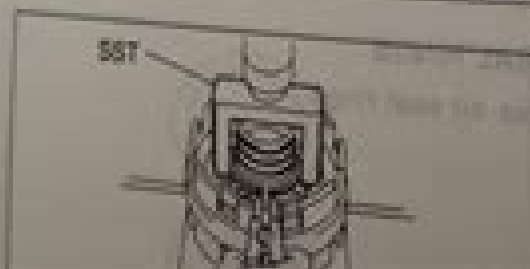
HINT: After installing the oil seal rings, they rotate smoothly.

**2. INSTALL NO.1 BRAKE PISTON**

- (a) Coat new O-rings with ATF and install them on the No.1 brake piston.
- (b) Place SST on the No.1 brake piston.

SST 09350-20015 (09369-20040)

- (c) Being careful not to damage the O-rings, push the No.1 brake piston into the center support with both hands.

**3. INSTALL PISTON RETURN SPRING**

- (a) Install the piston return spring.

Toyota Previa Transmission Manual

Mark Steyvers

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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