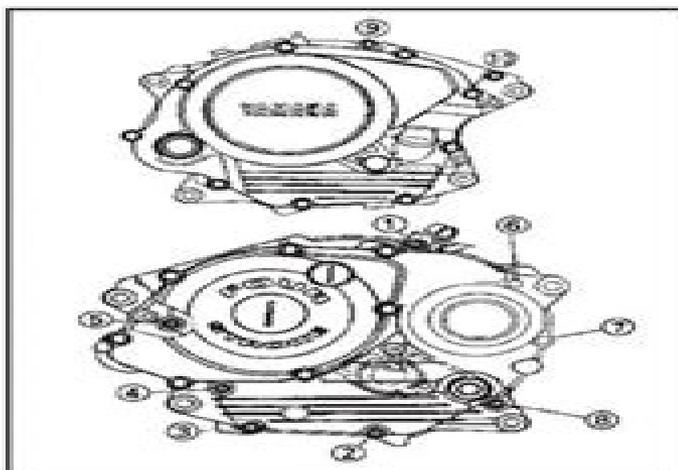
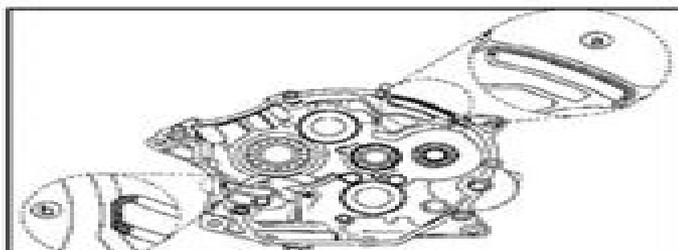
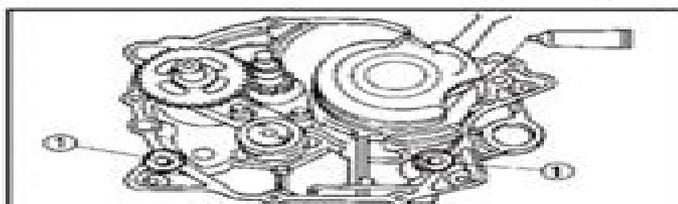


## ENGINE ASSEMBLY AND ADJUSTMENTS

ENG

**CRANKCASE LH**

1. Apply :
  - Sealant on the Crankcase Mating surfaces

**Sealant**

Yamaha bond No. 1215:  
90890-85505

2. Install :
  - Dowel Pins ②

**NOTE :**

Do not allow any sealant to come in contact with the Oil Galleries ③ and ④ as shown in the figure.

3. Install:
  - Crankcase RH with the Crankcase LH.  
Tap lightly on the Case with mallet.

**NOTE :**

Tighten the Engine Mounting Nuts-2 nos for holding the Engine on the engine stand.

4. Tighten :
  - Bolts 2 nos Crankcase RH
  - Bolts 8 nos Crankcase LH as per sequence



**Bolts (Crankcase) :**  
10 Nm (1.0 m.kg, 7.2 ft.lb)

5. Apply :
  - 4-Stroke Engine Oil on the Crank Pin, Bearings and Oil Delivery Hole
6. Check :
  - Crankshaft and transmission operation for smooth rotation/ shifting by hand

Unsmooth operation → Reassemble/Repair

# Yamaha Fz09 Fc09 Shop Manual 2014 Onwards

**Jeremy Churchill**



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