







#### **Point Operations**

#### [Point 1]

Reassembly:

Apply sealing agent (Three Bond's No.1217C or the equivalent) on the mating surfaces of the differential cover and housing before reassembly.

#### [Point 2]

Inspection:

Measure the ring gear backlash.

#### Standard:

Pn1-2 ton series: 0.2 - 0.3 mm (0.008 - 0.012 in)
Pn3 ton series: 0.3 - 0.4 mm (0.012 - 0.016 in)
Cu2-3 ton series: 0.2 - 0.3 mm (0.008 - 0.012 in)

#### [Point 3]

Disassembly:

Put match marks on the bearing cap and differential housing.

#### Reassembly:

Install the adjusting nuts and bearing cap.

- 1. Install the adjusting nuts.
- Install the bearing cap by aligning the match marks and temporarily tighten the set bolt.
  - T = 19.6 N-m (200 kgf-cm) [14.5 ft-lbf]
- Set the dial gauge in the thrust direction of the differential case.
- Use the SST and tighten until the thrust clearance is eliminated.
   SST 09630-10110-71
- Tighten adjusting nuts on both sides by one notch each.
- Set the dial gauge vertical to the ring gear tooth surface, and measure the backlash.

#### Standard:

Pn1-2 ton series: 0.2 - 0.3 mm (0.008 - 0.012 in) Pn3 ton series: 0.3 - 0.4 mm (0.012 - 0.015 in) Cu2-3 ton series: 0.2 - 0.3 mm (0.008 - 0.012 in)

# **Toyota Forklift Model 7fdu30 Service Manual**

**Lingjun Ying** 

## **Toyota Forklift Model 7fdu30 Service Manual:**

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