



TRANE

18-HD2903-4

ISSUED 07/2018 (REVISED 07/18)

Installer's Guide XR402

TCONT402AN020A

3 Heat (Gas, Oil¹ or Elec) / 2 Cool / Heat Pump, Dual Fuel
(Factory set for 24/2C gas-cooling applications, Btu Output limited)

Electronic Non-Programmable

3 + 16 Wire Hookup (2 for Outdoor Sensor)

(2 for Optional Remote Indoor Sensor, 2 for Optional Humidistat)

All phases of the installation must comply with applicable, current, AHJ and local codes.

Note: Read the entire instruction manual before starting the installation.

Contents	
Introduction	1
Application	1
Product Specifications	1
Installation	1
Mounting and Wiring	1
Oil Fuel	1
Checklist	1
Troubleshooting	14
Features	15



Introduction

TCONT402AN020A is a digital non-programmable 3 Heat (Gas, Oil¹ or Elec) / 2 Cool / Heat Pump, Dual Fuel (Factory set for 24/2C gas-cooling applications, Btu Output limited) thermostat. It maintains room temperature by controlling the operation of heating, cooling, heat pump and dual fuel systems. The TCONT402 is easily configured for heat pump or cooling only and gas or electric or dual fuel heat applications for the most flexible installation design choice. The TCONT402 features include separate heating and cooling setpoints, adjustable outdoor reset, adjustable temperature, adjustable energy saving mode, adjustable floor registers, outdoor temperature sensing, remote room sensing and remote humidistat input. Room, outdoor and register air flow are sensed individually in the TCONT402. Flexible expanded memory, eliminating the need for factory factory.

Safety Considerations

Read the following installation instructions carefully. Follow all local codes during installation. All wiring must conform to local and national electrical codes. Improper wiring or installation may damage the control system. Because safety information, this is the safety alert symbol. When you see this symbol on the equipment and in the instruction manual, be alert to the potential for personal injury.

Indicated the signal words DANGER, WARNING and CAUTION. These words are used with the following levels of risk. DANGER identifies the most serious hazards which will result in serious personal injury or death. WARNING identifies a hazard which could result in personal injury or death. CAUTION is used to identify unsafe practices which could result in serious personal injury or property and property damage.

Application Hook Up Diagrams

Dual Fuel ¹			FIG.
1-1 Single/Heat Pump	2 Stage Oil Gas Furnace	4-100	12-1
1-2 Single Heat Pump	2 Stage Oil Gas Furnace	4-100	12-2
1-3 Heat Heat Pump	2 Stage Oil Gas Furnace	4-100	12-3
1-4 Single Heat Pump	2 Stage Oil Gas Furnace	4-100	12-4
1-5 Single Heat Pump	1-1 Stage Heat Oil	4-100	12-5
Heat Pump			
1-1 Single/Heat Pump	15-40 ton	4-100	12-1
1-2 Single Heat Pump	15-40 ton	4-100	12-2
1-3 Heat Heat Pump	15-40 ton	4-100	12-3
1-4 Heat Pump	Split Load 15-40 ton	4-100	12-4
1-5 Heat Pump	Split Load 15-40 ton	4-100	12-5
1-6 Single Heat Pump	15-40 ton	4-100	12-6
1-7 Single Heat Pump	15-40 ton	4-100	12-7
Cooling			
1-1 Single/Cool Cooling	15 ton	4-100	12-1
1-2 Heat Cooling	15 ton	4-100	12-2
1-3 Heat Cooling	15 ton	4-100	12-3
1-4 Heat	Split Load 15-40 ton	4-100	12-4
1-5 Heat	Split Load 15-40 ton	4-100	12-5
1-6 Heat Cooling	15 ton	4-100	12-6
1-7 Heat Cooling	15 ton	4-100	12-7
1-8 Heat Cooling	1-1 Stage Heat Oil	4-100	12-8
1-9 Heat Heat Pump	15-40 ton	4-100	12-9
1-10 Single/Heat Pump	15-40 ton	4-100	12-10

¹ Because outdoor air is for 24/2C applications, 24/2C/2C/2C is required. 24/2C/2C/2C/2C/2C for outdoor temperature sensing and display, and indoor control is included.

Optional Humidistat: 24/2C/2C/2C/2C

Optional Remote Indoor Sensor: 24/2C/2C/2C/2C/2C

Xr402 Thermostat Manual

Sears, Roebuck and Company

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the company name.

Xr402 Thermostat Manual:

Installation Manual for the Programmable "weekender" Thermostat Sears, Roebuck and Company, 1987
Manual for the Installer and Service Man Minneapolis-Honeywell Regulator Company, 1931

Reference

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Table of Contents Xr402 Thermostat Manual

1. Understanding the eBook Xr402 Thermostat Manual
 - The Rise of Digital Reading Xr402 Thermostat Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Xr402 Thermostat Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Xr402 Thermostat Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Xr402 Thermostat Manual
 - Personalized Recommendations
 - Xr402 Thermostat Manual User Reviews and Ratings
 - Xr402 Thermostat Manual and Bestseller Lists
5. Accessing Xr402 Thermostat Manual Free and Paid eBooks
 - Xr402 Thermostat Manual Public Domain eBooks
 - Xr402 Thermostat Manual eBook Subscription Services
 - Xr402 Thermostat Manual Budget-Friendly Options
6. Navigating Xr402 Thermostat Manual eBook Formats

- ePub, PDF, MOBI, and More
- Xr402 Thermostat Manual Compatibility with Devices
- Xr402 Thermostat Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Xr402 Thermostat Manual
 - Highlighting and Note-Taking Xr402 Thermostat Manual
 - Interactive Elements Xr402 Thermostat Manual
- 8. Staying Engaged with Xr402 Thermostat Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Xr402 Thermostat Manual
- 9. Balancing eBooks and Physical Books Xr402 Thermostat Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Xr402 Thermostat Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Xr402 Thermostat Manual
 - Setting Reading Goals Xr402 Thermostat Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Xr402 Thermostat Manual
 - Fact-Checking eBook Content of Xr402 Thermostat Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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