

Tightening torques

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Engine

Cylinder head to block

Sequence for 4 cylinder engine:



Petrol engine (M11 12 point socket head bolts)

- Tighten all bolts in 3 stages one after the other (engine cold)
 - 1st stage = 40 Nm
 - 2nd stage = 60 Nm
 - 3rd stage = **tighten 1/2 turn (180°)** further in one movement with a normal spanner – 2 x 90° turns are permissible –).

Petrol engine (M10 12 point socket head bolts)

- Tighten the bolts in the specified sequence (engine cold) to
 - 1st stage = 40 Nm
 - 2nd stage = 55 Nm
 - 3rd stage = 65 Nm
- Tighten bolts 1/4 turn (90°) further in specified sequence with a normal spanner in one movement.

Note:

Cylinder head bolts must **only** be used **once**.

Diesel engine (M11 hex. socket head bolts)

- Tighten bolts in 3 stages (engine cold)
 - 1st stage = 50 Nm
 - 2nd stage = 70 Nm
 - 3rd stage = 90 Nm
- Warm engine up (oil temperature above 50 °C or until fan starts running) and tighten bolts in specified sequence to 90 Nm without loosening them first.
- Approx. **1000 km** after a repair the bolts must be tightened again. This is done by loosening each bolt individually 30° in the tightening sequence and then tightening them straight away to 90 Nm (engine warm or cold).

Diesel engine

(M12 12 point socket head bolts)

Note:

Always renew M12 12 point socket head bolts.

- Tighten bolts in 3 stages (engine cold)
 - 1st stage = 40 Nm
 - 2nd stage = 60 Nm
 - 3rd stage = **tighten 1/2 turn (180°)** further in one movement with a normal spanner – 2 x 90° turns are permissible –).
- Warm engine up (oil temperature above 50 °C) and tighten bolts with a normal spanner 1/4 turn (90°) further in one movement without loosening them first (see sequence).
- Approx. **1000 km** after a repair the bolts must be tightened again. This is done by turning bolts 1/4 turn further with a normal spanner in one movement and without loosening them first. (Note sequence, engine cold or warm).

Workshop Manual Vw 1 8 Mk1 Torque Settings

William Boddy



Workshop Manual Vw 1 8 Mk1 Torque Settings:

Motor Sport William Boddy,1970 Cars & Parts ,1985 Road and Track ,1970 **Autocar** ,2005 VW Owners Workshop Manual A. K. Legg,1982 Models covered All VW Golf and Jetta MK 1 models with 1093 cc or 1272 cc engine Does not cover MK 2 models **Volkswagen Jetta, Golf, GTI Service Manual** Bentley Publishers,2003 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician *Volkswagen Workshop Manual Types 11, 14, and 15: 1952-1957* Volkswagen of America,1998-01-01 Now available after being out of print for nearly 40 years a vintage reprint of original air cooled Volkswagen repair information for all Volkswagen Type I Beetle and Karmann Ghia models sold in the USA and Canada This historical archive edition covers procedures for routine maintenance troubleshooting repair and rebuilding Air cooled Volkswagens Type 11 14 15 covered Volkswagen Type 11 Beetle Sedan Volkswagen Type 14 Karmann Ghia Coupe Volkswagen Type 15 Beetle Convertible Engines covered in this Volkswagen repair manual Volkswagen Air cooled Type 1 upright engine 1131cc 25hp Volkswagen Air cooled Type 1 upright engine 1192cc 36hp from January 1954 Volkswagen Air cooled Type 1 upright engine 1192cc 36hp from August 1955 Transmissions covered in this Volkswagen repair manual Volkswagen Standard with non synchronized crash box transmission Volkswagen De Luxe with 2nd 3rd and 4th gear synchronized transmission Technical highlights Engine and cylinder head service repair and reconditioning including bench testing procedures and specifications for 25hp and 36hp motors Solex 28 PCI carburetor and Solex fuel pump troubleshooting rebuilding and adjustment Transmission removal rebuilding and adjustment including special needle bearings on synchromesh transmissions Frame floor and body panel repair All measurements and detailed cutting alignment and welding instructions Painting preparation and procedures Body repair and replacement procedures including the sliding fabric sunroof and convertible top Complete wiring diagrams All factory changes and updates are noted in the text by manufacturing date chassis number engine number and part number Full explanations of the operation of all systems with exploded views cutaways and diagrams Required workshop equipment tools and equipment for local manufacture listings Troubleshooting tables for clutch carburetor fuel pump steering brakes generator starter and wipers Maintenance and lubrication charts and procedures The Complete Volkswagen Workshop Manual with Specifications, Repair and Maintenance Data ,1997 *Volkswagen Fox Service Manual* Robert Bentley, inc,Bentley Publishers,2003-04 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication

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