

INSTALL**CAUTION**

To prevent damage to the controller when installing the counterweight, carefully move the counterweight to the lift track slightly above the frame, then lower the counterweight to the frame.

NOTE: The access panel to the controller can be removed from the counterweight to make checks and adjustments on the controller. Make sure lugs are correctly engaged when access panel is installed again or panel will fall from counterweight during operation.

1. Use crane to lift counterweight into position. Make sure you do not damage controller. Install two upper cap screws from inside battery compartment that hold counterweight to frame. Install two lower cap screws in tow pin area of counterweight. Tighten cap screws to correct torque. The correct torque values for cap screws are shown in Table 1.
2. Disconnect sling or chain. Remove eyebolts from counterweight.
3. Install overhead guard as described in the paragraphs for Overhead Guard Replacement.
4. Install battery. See **How to Change the Battery** in the section **Periodic Maintenance** 8000 SRM 1201. See **Battery Specifications** section for information on battery weights and sizes.

Traction Motor Repair

REMOVE

This procedure will show the removal of the traction motor through the battery compartment. The lift trucks covered in this manual can have an optional seat brake that actuates the brake on the armature shaft of the traction motor. See Figure 28. The guide pipe connection and electrical connections for the seat brake must be disconnected from the traction motor before the motor is removed. See the section **Brake System** 1400 SRM 328 for seat brake adjustment procedures.

NOTE: The traction motor can also be removed from under the lift truck with the use of a floor jack, but is more difficult. The lift truck must be on blocks with clearance for the jack and traction motor if the traction motor is removed from under the lift truck. See the section **How to Put a Lift Truck on Blocks** in the **Operating Manual** or in the section **Periodic Maintenance** 8000 SRM 1201. The hydraulic lines from the hydraulic tank must also be disconnected if the traction motor is removed from under the lift truck.

Legend for Figure 28

NOTE: TRACTION MOTOR WITH OPTIONAL SEAT BRAKE SHOWN.

1. GUIDE PIPE CONNECTION
2. ELECTRICAL CONNECTION
3. SEAT BRAKE

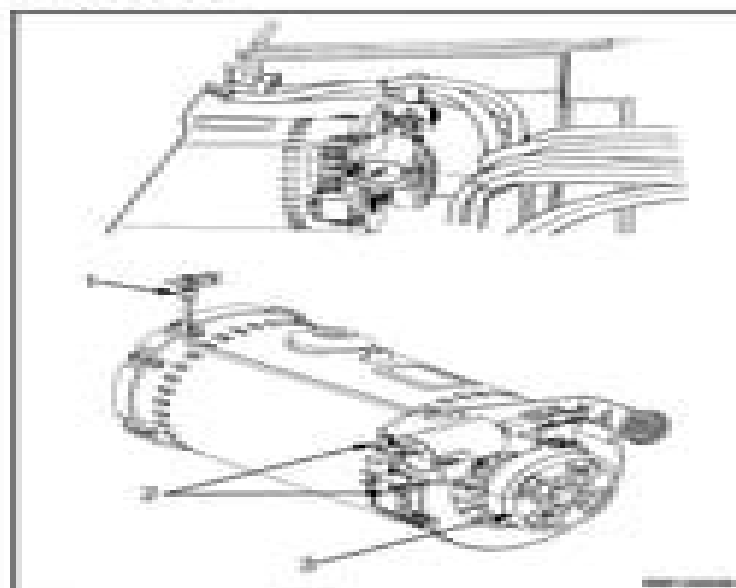


Figure 28. Traction Motor and Seat Brake

1. Remove battery as described in the section **Periodic Maintenance** 8000 SRM 1201. Remove

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