



Waukesha* gas engines VHP* Series Four* L5794GSI

with emPact Emission Control System

920 - 1380 BHP (686 - 1029 kWb)

GE's Waukesha Series Four rich-burn engines are the engines of choice for the harshest and most demanding gas compression, power generation and mechanical drive applications. The Series Four engines can reliably produce more power on hot field gases, at high altitudes, and in remote locations, all while delivering low emissions when paired with a 3-way catalyst (NSCR).

Waukesha's emPact Emission Control System combines an engine, catalyst, and air/fuel ratio control, factory-designed for optimal interaction and maximum performance. It consists of a GE-supplied catalyst, pre- and post-catalyst oxygen sensing, and differential temperature and pressure sensors. emPact's



Engine supplied with 3-way catalyst but without exhaust piping. Engine-out and catalyst-out exhaust piping shown for illustrative purposes only.

closed-loop control system measures the engine exhaust and automatically adjusts the air/fuel ratio to keep the catalyst operating at maximum efficiency, even as speed, load, fuel, and ambient conditions change.

The emPact display panel provides real-time engine operating parameters, including faults, alarms, and shutdowns. A logging function allows all data—including catalyst temperature and pressure differential—to be saved to a USB device to simplify emissions reporting.

Waukesha's emPact Emission Control System provides a one-stop shop for compliance and the simplest method of obtaining and meeting emission permits.

technical data

Cylinders	V12
Piston displacement	5788 cu. in. (95 L)
Compression ratio	8.25:1
Bore & stroke	8.5" x 8.5" (216 x 216 mm)
Jacket water system capacity	587 gal. (4405 L)
Lube oil capacity	190 gal. (719 L)
Starting system	125 - 150 psi air/gas 24V electric

Dimensions l x w x h (inch (mm))
147 (3734) x 85 (2159) x 97.83 (2485)
Weights lb (kg)
24,700 (11,200)

Waukesha Gas Engine Vhp Series Four L5794gsi

**Dresser Industries, inc. Waukesha
Engine Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the company name.

Waukesha Gas Engine Vhp Series Four L5794gsi:

Waukesha VHP Series Gas and Diesel Engines Dresser Industries, inc. Waukesha Engine Division,1974

Waukesha Engine Parts Price List for Engine Model EU - 5 X 6 1/4 Waukesha Motor Company,1932 **Care and**

Operation of Waukesha Engines Waukesha Motor Company,1929

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