



YAMAHA

PW50B

OWN

SERVICE MANUAL



YAMAHA

An Official Yamaha Service Manual

Ring and gap installed top and 2nd:
0.15 ~ 0.25 mm (0.006 ~ 0.010 in)
Wear limit: 1.0 mm (0.04 in)



g. Holding cylinder lower 1/4 inch, check for full seating of ring around bore. If not fully seated, check cylinder. If cylinder is not damaged, rotate piston ring.

Connecting rod axial play:
0.41~0.8 mm (0.016 ~ 0.031 in)
Limit: 1.5 mm (0.059 in)

f. Remove the dial gauge and slide the connecting rod to one side. Insert a feeler gauge between the side of the connecting rod big end and the crank wheel. Measure clearance.



Connecting rod/crank side clearance:
0.35 ~ 0.55 mm (0.014 ~ 0.022 in)
Limit: 1.0 mm (0.04 in)

g. If any of the above measurements exceed tolerance, crankshaft repair is required. Take the machine to your authorized dealer.
h. During assembly apply a liberal coating of two-stroke oil to the piston pin and bearing. Apply several drops of oil to the connecting rod big end. Apply several drops of oil into each crankshaft bearings oil delivery hole.

h. Inspect the pin and bearing surfaces for wear or scoring. If excessive (heavily blued), replace both.

c. Check the bearing cage for excessive wear. Check the rollers for signs of flat spots. If found, replace pin and bearing.
d. Apply a light film of oil to pin and bearing surfaces. Install in connecting rod small end. Check for play. There should be no noticeable vertical play. If play exists, check connecting rod small end diameter for wear. Replace pin and bearing or oil as required.
e. Move the dial gauge at right angle to connecting rod small end holding the bottom of rod toward the dial indicator, rock tip of rod and measure axial play.

Yamaha Pw50 Workshop Manual

H Kauffman



Yamaha Pw50 Workshop Manual:

Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02 ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002
PW80 1983 1985 1991 2002 BW80 1986 1988 1990 **Yamaha PW50(S)** ,1985 **Yamaha '82 PW50(J)** ,1981
Yamaha '81 PW50(H) ,1980 American Book Publishing Record ,2002 *Books in Print Supplement* ,2002
Yamaha DT 50 & 80 Trail Bikes Owners Workshop Manual Chris Rogers,1983-01-01 *Yamaha RD50 & 80 Owners*
Workshop Manual Jeremy Churchill,1986 *Yamaha T50 & 80 Townmate Owners Workshop Manual* Pete
Shoemark,1991-01-01 Yamaha PW 50H ,198?

Yamaha Pw50 Workshop Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Yamaha Pw50 Workshop Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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