

13. Carefully lift the brake bands to release the centralizing springs.
- NOTE:** Centralizing springs are held under tension and extreme care must be taken when releasing the bands.
14. Remove the circlips and withdraw the link pins.
15. Withdraw the brake bands, remove pins and separate the pull rods from the brake bands.
16. Separate the internal band from the external brake band.
17. Remove the circlips and drive out the operating shafts and withdraw the operating levers.
18. Remove the setscrews and detach the cylinder block cover-plate.
19. Invert the base plate.
20. Remove the nuts and washers and drive out the fulcrum and centralizing rod assemblies.

#### Inspection

1. Clean all parts in a suitable solvent.
2. Examine all parts for damage, wear and distortion. Renew parts as necessary.
3. Examine liners for cracks and scoring, polish out light scratches using fine emery cloth and clean oil.

#### Angle Drive

1. Suitably support the angle drive as shown in Fig. 9.
2. Fit the flange-holding tool LC 113 A. Release the tab washer and the coupling flange retaining nut using service tool LC 300.
3. Release the tab washer, and using service tool LC 267 remove the bevel pinion ring nut.
4. Remove the flange holding tool.
5. Remove the nuts and washers from the locating pegs.
6. Withdraw the piston from the bearing housing.

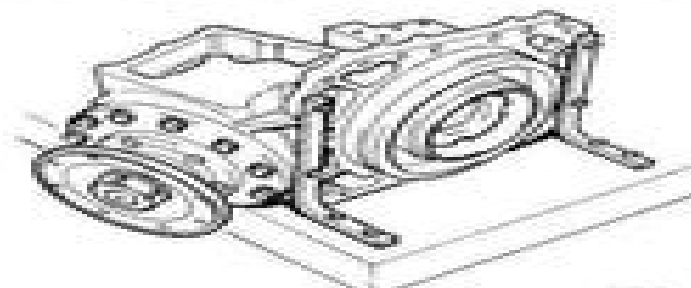


FIG. 9. SUITABLE CLAMPING ARRANGEMENT

7. Remove the socket-head screws securing the bevel pinion bearing housing to the angle drive casing.
8. Using a soft metal hammer, tap the rear of the bevel pinion until the roller bearing inner race is released from the outer race.
9. Withdraw the bevel pinion assembly and retain the shims.
10. Drift the rear bearing housing complete with outer race from the angle drive casing. Separate the bearing outer race from the housing.
11. Support the bearing housing and drift out the bevel pinion; retain the distance piece and shims.
12. Using a suitable extractor remove the roller and taper roller bearing inner races from the bevel pinion.
13. Withdraw the bearing inner race from the bearing housing.
14. Drift the bearing outer races from the bearing housing.
15. Remove the plugs and withdraw the locating pegs and springs from the bearing housing.
16. Remove seal rings from the bearing housing and piston.
17. Reference-mark the bevel gear bearing housing in relation to the angle drive casing.

#### Key to Fig. 7

- |                                   |                                           |
|-----------------------------------|-------------------------------------------|
| 1. Inspection cover               | 15. Liner                                 |
| 2. Sleeve                         | 16. Piston, 1st speed                     |
| 3. Gearbox casing                 | 17. Piston ring                           |
| 4. Bandhook, front                | 18. Piston return spring                  |
| 5. Bandhook, rear                 | 19. Piston return spring                  |
| 6. Fulcrum rod                    | 20. Piston ring                           |
| 7. Piston return spring           | 21. Distance piece                        |
| 8. Piston ring                    | 22. Piston, 2nd and 3rd speed             |
| 9. Piston, 1st speed              | 23. Liner                                 |
| 10. Liner                         | 24. O-ring                                |
| 11. O-ring                        | 25. Piston cover plate, 2nd and 3rd speed |
| 12. Piston cover plate, 1st speed | 26. Connector tube                        |
| 13. Piston cover plate, 1st speed | 27. O-ring                                |
| 14. O-ring                        | 28. Gump                                  |
|                                   | 29. Valve block rear plate                |

- |                           |                         |
|---------------------------|-------------------------|
| 30. Joint                 | 46. Connector           |
| 31. Base plate            | 47. Link pin            |
| 32. Circlip               | 48. Band link           |
| 33. Operating lever shaft | 49. Circlip             |
| 34. Cylinder block cover  | 50. Distance piece      |
| 35. Operating lever       | 51. Pin                 |
| 36. Distance piece        | 52. Pull rod            |
| 37. Eye bolt              | 53. Thrust pad          |
| 38. Distance piece        | 54. Adjuster table      |
| 39. Circlip               | 55. Adjuster ring       |
| 40. Connector rod         | 56. Adjuster nut        |
| 41. Connector spring      | 57. Adjuster spring     |
| 42. Centralizer           | 58. Internal brake band |
| 43. Eye bolt              | 59. External brake band |
| 44. Circlip               | 60. Adjusting screw     |
| 45. Joint                 | 61. Joint               |

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