

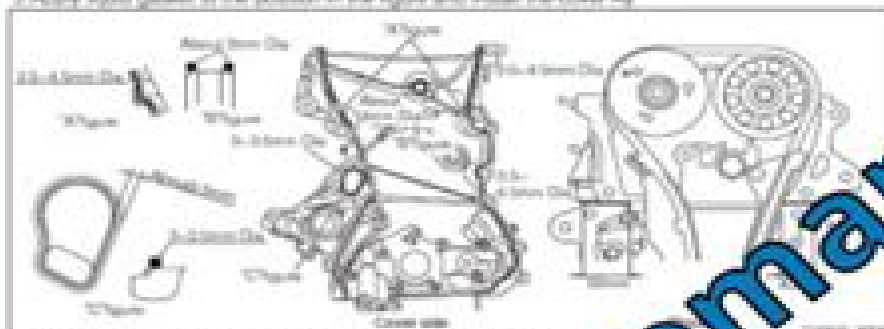
Toyota Passo 2004-2015 Workshop Manual

- 2 Put out the hexagonal rod wrench of the tensioner and turn the crankshaft two turns to move the chain tensioner Ay.



(k) Cover Ag, timing chain

- 1 Assemble the timing chain cover gasket to the cover Ag.
2 Apply liquid gasket to the position in the figure and install the cover Ag.



ADHESIVE: Three Bond 257C / Apply to the points in the figure C and D as shown in the figure.

ADHESIVE: Three Bond 257B / Apply to the points in the figure E and F on the cover side as shown in the figure and at the block side.

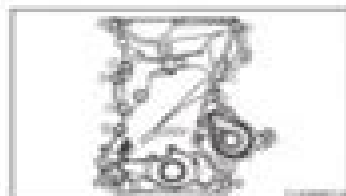
CAUTION

- Completely remove foreign matters and oil from the contact surfaces.
- Perform the assembling within three minutes after application of the liquid gasket.

- 3 Tighten the bolts in the sequence and to the specified torque.

CAUTION

- Perform the assembling within three minutes after application of the liquid.
- Wipe off any liquid gasket that has leaked out.
- Apply the specified tightening amount: within



3-1-3 REMOVAL AND INSTALLATION PROCEDURES

(1) Components



4 New - replace parts
Specify output unit.

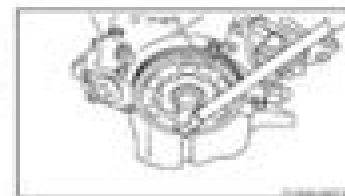
(2) Removal and installation procedures

- | | |
|--|---|
| <ul style="list-style-type: none"> 1 a Pulley Ay, crankshaft 2 b Cover Ag, timing gear 3 c Tensioner Bk, timing chain 4 d Chain, timing 5 e Arm, timing chain tensioner | <ul style="list-style-type: none"> 6 f Guide, timing chain 7 g Sprocket, crankshaft timing 8 h Key, crankshaft 9 i Bolt, type T set |
|--|---|

3-1-4 POINTS OF REMOVAL

(1) Pulley Ay, crankshaft

- 1 Turn the pulley Ay in the normal direction, until the timing mark 20 degrees of the pulley Ay is aligned with the timing pointer of the timing chain cover Ag. (Set the fly flywheel to the top dead center under the compression stroke.)



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Ian Coomber

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