

Torque Chart

Motor support/bonnet to main body	1100 ft lb
Main body to motor support/bonnet	1100 ft lb
Bull gear to hub	580 ft lb
Lower gearcase to main body	250 ft lb
Rotating head to lower gearcase	250 ft lb
Brake adapter ring to motor	250 ft lb
Brake to brake adapter plate	50 ft lb
Brake drum to hub	250 ft lb
Brake cover to brake	50 ft lb

Installing the TDS motor pinion



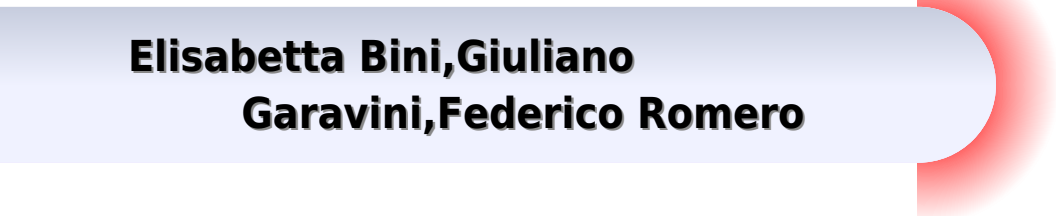
Installing a pinion gear can be dangerous to personnel installing it as well as anyone witnessing the procedure. Exercise caution at all times.

Use the following procedure to install a TDS motor pinion:

1. Clean the motor shaft by hand and cover with a thin layer of Engineer's Blue.
2. Firmly install the pinion on the motor shaft by hand. Mark reference lines on the pinion and the shaft to ensure identical angular orientation each time.
3. There must be a minimum of 75% surface contact between the pinion and motor shaft. Dress the motor shaft/pinion very lightly with a fine emery cloth and repeat the "bluing" procedure if necessary until there is at least 75% surface contact between the pinion and motor shaft.
4. After thoroughly cleaning all bluing, oil, and/or grease from the pinion bore and shaft, trial mount the cold pinion gear on the motor shaft, lining up the reference marks.

Varco Tds Manual

**Elisabetta Bini, Giuliano
Garavini, Federico Romero**



Varco Tds Manual:

Oil Shock Elisabetta Bini, Giuliano Garavini, Federico Romero, 2016-05-27 The 1973 Oil Shock is considered a turning point in the history of the twentieth century At the time it seemed to mark a definitive shift from the era of low priced oil to the era of expensive oil For most Western industrialized countries it became the symbolic marker of the end of an era For many oil producers it translated into an unprecedented control over their energy resources and completed the process of decolonization leading to a profound redefinition of international relations This book provides an analysis of the crisis and its global political and economic impact It features contributions from a range of perspectives and approaches including political economic environmental international and social history The authors examine the origins of what was defined as an oil revolution by the oil producing countries as well as the far reaching effects of the shock on the Cold War and decolonization on international energy markets and the global economy In doing so they help place the event in its historical context as a key moment in the transformation of the international economy and of North South relations Coronary Care Manual Peter L. Thompson, 1997 A practical concise book on coronary care this text will enable the therapist to manage a patient effectively and safely without needing to access a large reference book It is a working textbook providing sufficient detail on background recent advances and controversial issues but focussing on the practical management of the patient in the coronary or intensive care unit The presentation and style will allow rapid access to information Marine Engineers Review ,1993 **Mobile Drilling Units of the World** Oilfield Publications Limited, 1992 **Hart's E&P.** ,2005

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