

DIN 5401

Measurement and Form Precision, Roughness

Grade	Klasse	De mm (Nenndurch- messer)	VDWS		IDW	Ra	VDWL	VDWA	IG; ST				
	DIN 5401 1978	Nominal Ball Ø	Gauge Allowance	Ball Ø variation	sphericity	Surface roughness s	Lot Ø variation	Ø variation in 1 sorting	Sorting Intervall	Allowable Ball Gauge Deviation			
	similar	mm über	µm	µm max.	µm max.	µm max.	µm max.	µm max.	µm	M	N	P	
G3		—	± 5,32	0,08	0,08	0,01	0,13	—	0,5	-5 ... -0,5	0	+0,5 ... +5	
G5		—	± 5,63	0,13	0,13	0,014	0,25	—	1	-5 ... -1	0	+1 ... +5	
G10	I	—	± 9,75	0,25	0,25	0,02	0,5	—	1	-9 ... -1	0	+1 ... +9	
G16	II	—	± 11,4	0,4	0,4	0,025	0,8	—	2	-10 ... -2	0	+2 ... +10	
G20	II	—	± 11,5	0,5	0,5	0,032	1	—	2	-10 ... -2	0	+2 ... +10	
G28	III	—	± 13,7	0,7	0,7	0,05	1,4	—	2	-12 ... -2	0	+2 ... +12	
G40	III	25	± 19	1	1	0,08	2	—	4	-16 ... -4	0	+4 ... +16	
G100	III	50	± 47,5	2,5	2,5	0,125	5	—	10	-40 ... -10	0	+10 ... +40	
G100	III	75	± 47,5	2,5	2,5	0,125	5	—	10	-40 ... -10	0	+10 ... +40	
G100	III	100	± 47,5	2,5	2,5	0,125	5	—	10	-40 ... -10	0	+10 ... +40	
G100	III	125	± 47,5	2,5	2,5	0,125	5	—	10	-40 ... -10	0	+10 ... +40	
G100	IV	—	± 47,5	2,5	2,5	0,125	5	—	10	-40 ... -10	0	+10 ... +40	
G200	IV	—	± 72,5	5	5	0,2	10	—	15	-60 ... -15	0	+15 ... +60	
G500	V	—	± 75	25	25	—	—	50	50	-50	0	50	
	V	25	± 112,5	25	25	—	—	75	75	-75	0	75	
	V	50	± 150	25	25	—	—	100	100	-100	0	100	
	V	75	± 187,5	32	32	—	—	125	125	-125	0	125	
	V	100	± 225	38	38	—	—	150	150	-150	0	150	
	V	125	± 262,5	44	44	—	—	175	175	-175	0	175	
G600	VI	All	± 200	—	—	—	—	400	—	—	0	—	
G700	VII	All	± 1000	—	—	—	—	2000	—	—	0	—	

Wichtigsten Normen Tabellen Bauleiter Ausf Hrungsbeispielen

Camilla Rothe



Wichtigsten Normen Tabellen Bauleiter Ausf Hrungsbeispielen:
Praxis-Guide Hochbau ,

Reviewing **Wichtigsten Normen Tabellen Bauleiter Ausf Hrungsbeispielen**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Wichtigsten Normen Tabellen Bauleiter Ausf Hrungsbeispielen**," an enthralling opus penned by a very acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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