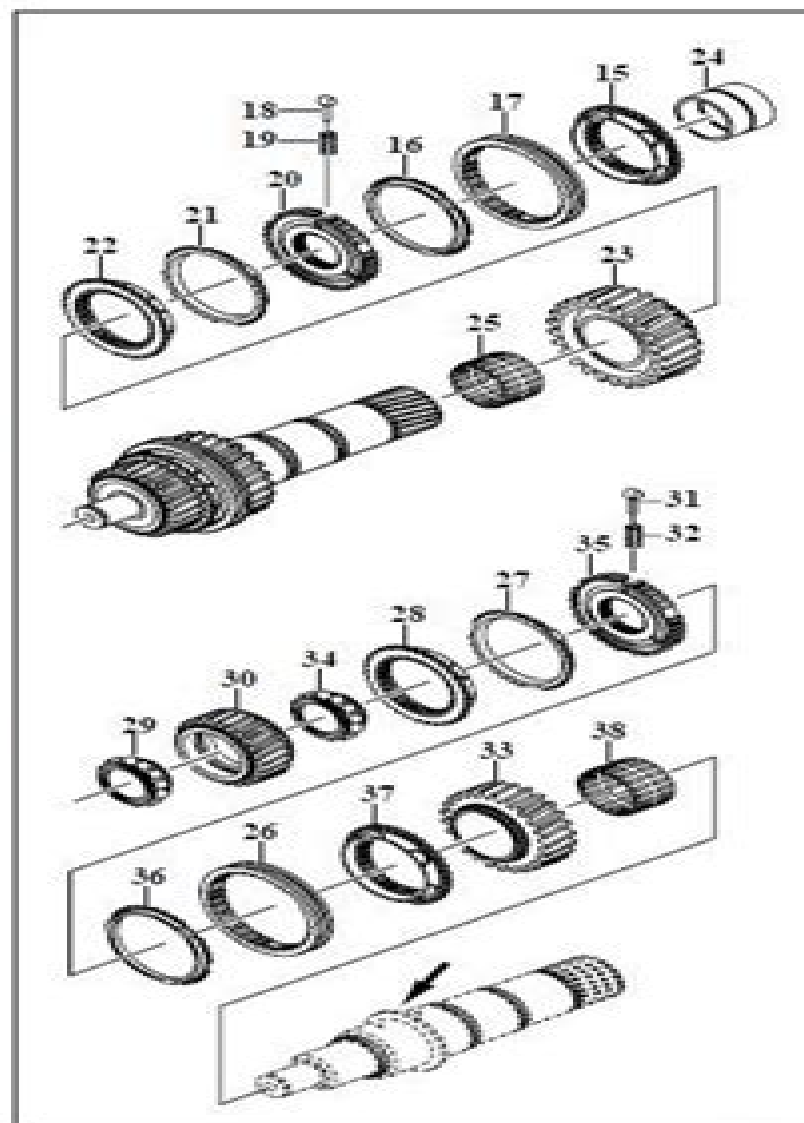


- 12 Remove clutch body (15) and synchronizer ring (16).
 - 13 Remove sliding sleeve (17).
- NOTE**
Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.
- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (20). Use adapter.
 - 15 Remove needle cage (25).
 - 16 Clamp output end of mainshaft.
 - 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.
- NOTE**
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.
- 18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

CAUTION

Do not attach puller to mainshaft collar (see arrow).

- 19 Remove needle cage (38).



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How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission *Heavy Truck Repair Manual* ,2020

Transmission Repair Book Ford 1960 to 2007 Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications **General**

Motors Automatic Transmission Overhaul John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60

Chilton's Guide to Automatic Transmission Repair Manual, 1984-89 Chilton Automotive Books,1990-07-01 Explains how the automatic transmission works and provides instructions and technical information on how to repair it

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