

FOREWORD

This repair manual has been prepared to provide information covering general service repairs for the 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE and 3S-GE engines equipped on the TOYOTA CORONA, CARINA II, CELICA and CAMRY.

Applicable models:

ST141, 150, 151 series

ST162 series

SV10, 11, 20, 21 series

Please note that the publications below have also been prepared as relevant service manuals to the components and system in this engine.

Manual Name	Pub. No.
3S-GE Engine:	
TCCS (3S-GE) Diagnosis Manual	DM003E
Celica New Car Features (for Europe)	NCF002E
Celica New Car Features (for General)	NCF003E
3S-FE Engine:	
Camry New Car Features (for Europe)	NCF015E
	NCF020E

Toyota 2s Engine Manual

Toyota Jidōsha Kabushiki Kaisha

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the Toyota Jidōsha Kabushiki Kaisha text.

Toyota 2s Engine Manual:

Toyota Repair Manual for Emission Control Toyota Jidōsha Kabushiki Kaisha. Overseas Service Department,1985

Toyota 2S-E Engine Emission Control Repair Manual Toyota Jidōsha Kabushiki Kaisha, **Toyota 1S, 2S-E Engine Repair Manual** ,1984 *Toyota 2S-GE Engine* ,1985 Toyota 1S, 2S-E engine repair manual ,1984 **Toyota 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE, 3S-GE Engine Repair Manual** ,1991 **Toyota 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE, 3S-GE Engine Repair Manual : Supplement 3S-FE Engine** ,1986 **Toyota 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE, 3S-GE Engine Repair Manual** Toyota Jidōsha Kabushiki Kaisha,1994 **Toyota 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-GE Engine Repair Manual** ,1986 **Toyota 1S, 1S-E, 2S, 2S-C, 2S-E, 3S-FE, 3S-GE Engine** Toyota Jidōsha Kabushiki Kaisha,1986
Automotive Engine Performance: Practice manual Ken Layne,1993 **Toyota 3A-C,2S-C,22R-E Engine** ,1985

Toyota 2f Engine Repair Manual Toyota Corporation,2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50 Motor Imported Car Repair Manual ,1987 **Crown's Diesel Repair Manual** Morton J. Schultz,1984 Practical manual on diesel engines covers general troubleshooting repair maintenance

Chilton's Import Car Manual 1980-1987 , Chilton's Component Locator Manual, 1982-1989 Chilton Automotive Books,1990-02 **Chilton's Import Car Manual** Chilton Book Company,1987 **1983 Imported Cars & Trucks Tune-up Mechanical Service & Repair** Mitchell Manuals, inc,1984 *Shop Manual* ,2000

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Toyota 2s Engine Manual Introduction

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