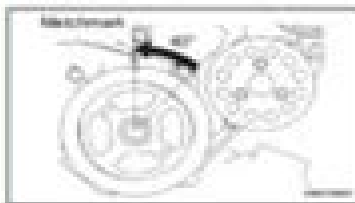


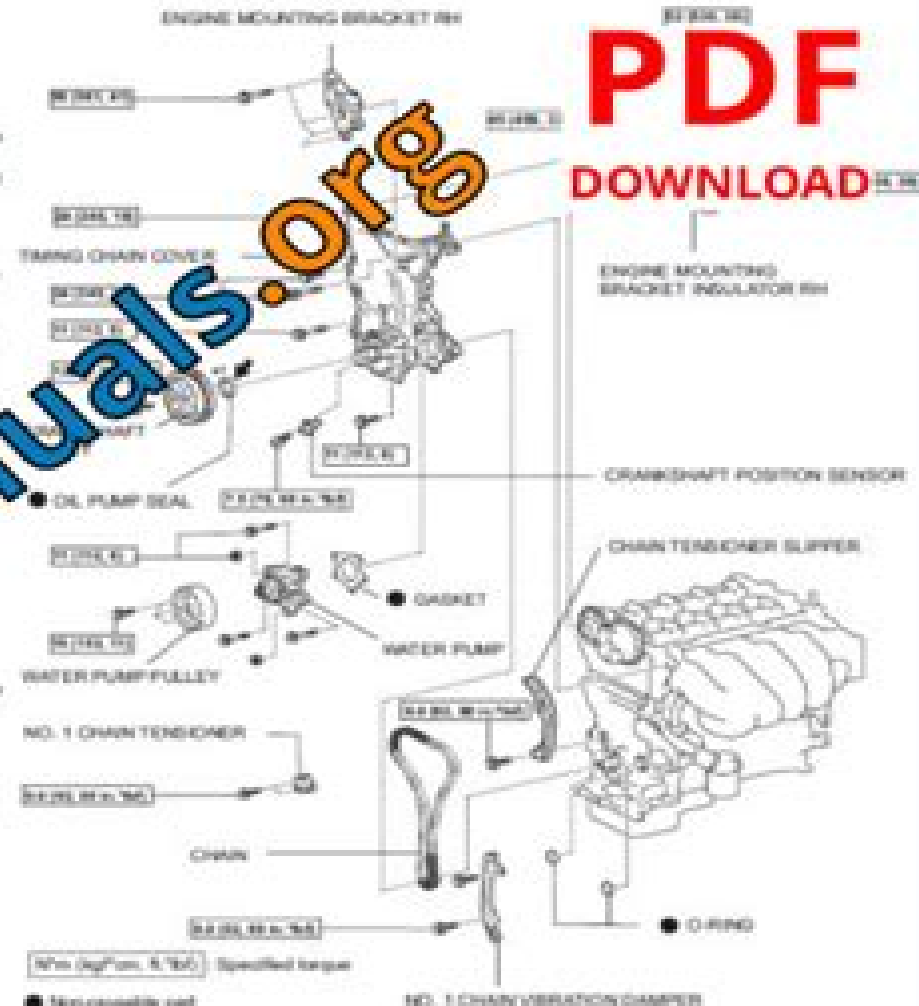
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9. ADJUST VALVE CLEARANCE

- (a) Rotate the crankshaft pulley.
NOTICE:
When rotating the camshaft with the timing chain removed, rotate the crankshaft damper counterclockwise 60° from the TDC and align its timing notch with the notchmark of the timing chain cover to prevent the pistons from coming into contact with the valves.
- (b) Set the No. 1 cylinder to the TDC/compression.
(1) Turn the crankshaft pulley until its timing notch and timing mark 0 of the chain cover are aligned.
(2) Check that both timing marks on the camshaft timing sprocket and valve timing controller assembly are facing upward as shown in the illustration.
Then, turn the crankshaft 1 complete revolution (360°) and align the marks as above.
- (c) Put paint marks on the timing chain where the timing marks of the camshaft timing sprocket and the camshaft timing gear are located.
- (d) Using a plug wrench, remove the screw.
- (e) Insert a screwdriver into the service hole of the chain tensioner to hold the stopper plate of the chain tensioner at an upward position.
- (f) Using a wrench, rotate the No. 2 camshaft clockwise to push in the plunger of the chain tensioner.



10 N·m (9.0 ft·lb) Specified torque

● Non-reusable part

→ Apply NP grease

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M. R. Storey



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