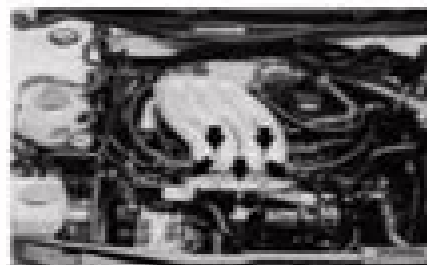


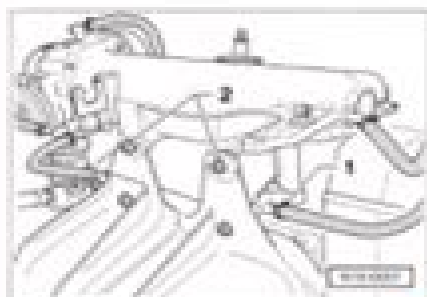
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (AEC engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (AEC engine shown).
- On the rear upper section of intake manifold, remove bolts (1) and mounting bolts (2) for water pump.



- On the upper section of intake manifold and its water pump, off-mount water pump on lower section with suitable strap clasp or water pump (AEC) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
 - To loosen and tighten, counter-tighten with 3/4 turn.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn must be obtained on 1/2 turn (20°) steps.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
12. Water pump pulley
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-tighten with 3/4 turn.



17. Camshaft sprocket
 - Release from camshaft using two-part pulley.
18. Timing belt roller
 - Remove automatic timing belt roller spring roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece construction.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Informatics before removing cap and pump.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

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I. M. Coomber



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Autocar ,2001 VW Golf and Bora Service and Repair Manual ,2015-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **VW Golf [and] Bora Service [and] Repair Manual** A. K. Legg,Peter T. Gill,2005 Golf Hatchback Estate and Bora Saloon including special limited editions Does NOT cover V5 4 Motion R32 or Cabriolet models or new Golf range introduced January 2004 Petrol 1 4 litre 1390cc 1 6 litre 1595cc 1597cc 1 8 litre 1781cc 2 0 litre 1984cc 4 cylinder inc turbo Does NOT cover 2 3 litre V5 or 2 8 or 3 2 litre V6 Diesel 1 9 litre 1896cc inc turbo *VW Golf & Bora Service and Repair Manual* Jex R. M.,Pete Gill,Legg A. K.,Rendle Steve,2006

Automotive News ,2007 *VW Owners Workshop Manual* ,1980 **VW Owners Workshop Manual** A. K. Legg,1982 Models covered All VW Golf and Jetta MK 1 models with 1093 cc or 1272 cc engine Does not cover MK 2 models *VW Golf & Vento Service and Repair Manual* Mark Coombs,Spencer Drayton,1996-01-01 Provides information on routine maintenance and servicing ang gives a logical course of action and diagnosis when faults occur Drawings and descriptions show the function of various components Covers 1391 cc 1598 cc 1781 cc and 1984 cc petrol engines 1896 cc diesel and turbo diesel engines 1992 to 1996 **VW Golf Owners Workshop Manual** Pete Gill,2014 VW Owners Workshop Manual I. M. Coomber,1992 VW Owners Workshop Manual Ian Coomber,1990-01-01 **VW Owners Workshop Manual** Ian Coomber,1987-01-01 VW Owners Workshop Manual P. G. Strasman,1982-01-01 **VW Golf and Jetta ('84 to '88) Owners Workshop Manual** Ian Commber,1988-01-01 **Volkswagen Golf 1987 Owner's Manual** Volkswagen Of America,1986-10-01 **Volkswagen Golf 1989 Owner's Manual** Volkswagen Of America,1988-10-01 **VW GOLF PETROL & DIESEL ('13-'16) 62 TO 66** MARK. STOREY,2018 **Volkswagen Type 3 Workshop Manual** Bentley Publishers,2004 The Volkswagen Type 3 Workshop Manual 1961 1967 covers Type 3 models Fastback Squareback Notchback and Type 3 Karmann Ghia 1500 coupe This book represents the sixth title in our line of vintage Volkswagen repair manuals and compiles original Volkswagen official service and repair information for US and Canada Type 3 models for the first time in a single volume Volkswagen Golf 1993 Owner's Manual Volkswagen Of America,1992-10-01 Volkswagen Golf 1995 Owner's Manual Volkswagen Of America,1994-10-01

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