

MAINTENANCE

NOTE: Common maintenance procedures are explained in detail in "General Information."

LUBRICATION

Engine

NOTE: Always change oil when the engine is at operating temperature.

TR25W

1. Remove the right side-panel.
2. Using a suitable container and funnel to catch the oil, remove the oil tank filter located in the lower right corner of the tank. Clean the filter in solvent.
3. Allow the tank to drain for about five minutes, then lean the machine toward the right side to make sure that all the oil has been removed.
4. Remove the four attaching nuts and the oil sump filter located at the bottom of the crankcase. Also, disconnect the supply and scavenge lines at the crankcase union nut.
5. Wash the sump filter in solvent, then allow it to air dry or blow it dry with compressed air.
6. Reinstall the sump filter and gasket, connect the supply and scavenge lines, and reinstall the oil tank filter.
7. Add the recommended oil to the tank until it reaches the correct level mark on the dipstick. Do not overfill it, as excessive venting will result.
8. Let the engine run for several minutes, then recheck the oil level and top up if necessary.



250 oil tank

500 AND 650

1. Remove the sump drain plug and filter.
2. Thoroughly clean the filter in solvent.
3. Allow the oil to drain for approximately five minutes, then reinstall the filter (with gasket) and the sump drain plug.
4. Remove the oil tank filler cap.
5. Position a container under the oil tank, then remove the tank drain plug or disconnect the oil feed line.
6. Remove the oil tank filter and clean it thoroughly in solvent.
7. If possible, clean the oil tank with

General Specifications

	TR25W	TR250	TR300	TR650 *	TR650 *
DIMENSIONS					
Net weight (lbs.)	320.0	337.0	341.0	365.0	365.0
Overall Height (in.)	43.25	38.0	38.0	38.0	38.0
Overall Width (in.)	28.0	26.5	26.5	27.5	27.5
Overall Length (in.)	83.0	83.25	83.25	84.0	84.0
Wheelbase (in.)	53.0	53.5	53.5	55.0	55.0
Seat Height (in.)	32.0				
Ground Clearance (in.)	8.5	7.5	7.5	6.0	6.0
ENGINE					
Displacement (cc)	250	499	499	649	649
Bore x Stroke (mm)	87 x 70	89 x 65.5 (2)	89 x 65.5 (2)	71 x 82 (2)	71 x 82 (2)
Compression Ratio	10 : 1	9.0 : 1	9.1 : 1	9.0 : 1	9.0 : 1
Carburetor Type and Model	Amal 928/1	Amal ②	Amal ②	Amal R930/23	Amal R930/23
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate
Internal Gear Ratios					
1st	2.85	2.47	2.47	2.44	2.44
2nd	1.65	1.91	1.91	1.69	1.69
3rd	1.34	1.32	1.32	1.34	1.34
4th	1.00	1.00	1.00	1.00	1.00
5th					
Sprockets (no. of teeth)					
Engine	23	26	26	29	29
Clutch	52	58	58	58	58
Gearbox	15	18	18	18	18
Rear Wheel	③	48	48	48	48
CHASSIS					
Front Suspension	rod damper or shuttle valve-type telescopic			shuttle valve-type telescopic	
Rear Suspension	swing arm with hydraulically damped shocks			swing arm with hydraulically damped shocks	
Tire Size: front	3.25 x 18	3.25 x 19	3.25 x 19	3.25 x 19	3.25 x 19
Tire Size: rear	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type		alternator			

	TR300 *	TR50	TR75	TR100	TR100
DIMENSIONS					
Net Weight (lbs.)	365.0	470.0	402	408	480
Overall Height (in.)	38.0	43.5	38.0	38.0	43.5
Overall Width (in.)	27.5	32.5	33.0	33.0	32.5
Overall Length (in.)	84.0	86.0	87.5	87.5	88.0
Wheelbase (in.)	55.0	56.25	55.0	55.0	56.3
Seat Height (in.)		32.0	31.5	31.5	32.0
Ground Clearance (in.)	5.0	6.5	6.0	6.0	6.5
ENGINE					
Displacement (cc)	649	741	747	747	741
Bore x Stroke (mm)	71 x 82 (2)	67 x 70 (3)	76 x 82 (2)	76 x 82 (2)	67 x 70 (3)
Compression Ratio	9.0 : 1	9.0 : 1	8.6 : 1	8.6 : 1	9.5 : 1
Carburetor Type and Model	Amal R930/9 & L930/10	Amal 626	Amal R930/90	Amal L930/92 & R930/90	Amal 626
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, single-plate	wet, multi-plate	wet, multi-plate	wet, single-plate
Internal Gear Ratios					
1st	2.44	2.44	2.59	2.59	2.59
2nd	1.69	1.69	1.84	1.84	1.84
3rd	1.34	1.29	1.40	1.40	1.40
4th	1.00	1.00	1.10	1.10	1.10
5th			1.00	1.00	1.00
Sprockets (no. of teeth)					
Engine	29	28	29	29	28
Clutch	58	50	58	58	50
Gearbox	18	18	20	20	18
Rear Wheel	48	52	47	47	53
CHASSIS					
Front Suspension	telescopic, hydraulically damped				
Rear Suspension	swing arm with hydraulically damped shocks				
Tire Size: front	3.25 x 19	3.50 x 19	3.25 x 19	3.25 x 19	4.10 x 19
Tire Size: rear	4.00 x 18	4.10 x 18	4.00 x 18	4.00 x 18	4.10 x 19
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type			alternator		

* Optional 5-speed gearbox available. Ratios: 1st—2.555; 2nd—1.837; 3rd—1.400; 4th—1.102; 5th—1.000.

② 52 tooth standard, 49 tooth optional.

③ Amal 376/273 prior to serial no. 11.57080; Amal 626/8 after serial no. 11.57080.

④ Amal 376/324 and 325 before serial no. 11.57088; Amal 626/9 and 10 after serial no. 11.57088.

Triumph T140v Bonneville 750 1973 1988 Full Service Repair

Matthew Coombs, Phil Mather



Triumph T140v Bonneville 750 1973 1988 Full Service Repair:

WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 1988 Causey Enterprises, LLC, **Triumph T140 Bonneville & Derivatives 1973-1988** Roy Hunt Bacon,1990-06-01 **Triumph Bonneville T140 and Derivatives Roy Bacon,1996-04-01** **Triumph Bonneville, T110, Speedmaster, America, Thruxton and Scrambler Service and Repair Manual** Matthew Coombs,Phil Mather,2007 Bonneville 790cc 01 06 Bonneville 865cc 2007 T100 790cc 02 04 T100 865cc 05 07 America 790cc 02 06 America 865cc 2007 Speedmaster 790cc 03 04 Speedmaster 865cc 05 07 Thruxton 865cc 04 07 Scrambler 865cc 06 07 TRIUMPH 750cc TWINS 1973-1978 WORKSHOP MANUAL Floyd Clymer,2024-03-14 222 pages and more than 200 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the 99 0983R revised 1979 edition of the May 1973 Triumph factory workshop manual It should be noted that the original May 1973 manual part number 99 0983 was also updated in 1978 using the same part number However the R suffix was added to the 1979 revision as it now included a December 1979 supplement 99 7140 for the 1979 and later T140E equipped with electronic ignition and the new Lucas RM24 alternator This manual is applicable to all 1973 to 1978 750cc UK General Export and USA twins including the T140V Bonneville T140RV Bonneville T140E Bonneville the TR7RV Tiger and the TR7V Tiger As noted previously the 11 page supplement extends the coverage to include the 1979 and later T140E models Unfortunately Triumph was already experiencing financial troubles and it is obvious that they were doing everything they could to cut costs Consequently the print quality of these later Triumph factory manuals was somewhat compromised by the re use of images and text from earlier manuals This re use is apparent in this manual as the quality of the images and the density of the text varies within the page and or from one page to another While we have done our best to normalize the print density there will still be variations that were just too difficult to correct Unfortunately owners of the 1973 to 1978 models are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various manuals that have recently flooded the marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Owners of the later 1979 to 1983 750cc machines are directed to workshop manual ISBN 9781588502902 which will also be of use to owners of the 1985 1988 T140 Devon Bonneville *Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual* Matthew Coombs,Phil Mather,Penny Cox,2016 **Triumph Service Repair Handbook** Jim Combs,1974 *Triumph Bonneville, T110, Speedmaster, America & Thruxton Service & Repair Manual* Matthew Coombs,2006-01-01 Covering both basic and advanced service and maintenance tasks for

the Triumph Bonneville T100 Speedmaster America and Thruxton this garage manual covers models built between 2001 and 2005 Triumph, 500-750Cc Twins, 1963-1979 Clymer Publications, Eric Jorgensen, Jim Combs, 1979

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Table of Contents Triumph T140v Bonneville 750 1973 1988 Full Service Repair

1. Understanding the eBook Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - The Rise of Digital Reading Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Personalized Recommendations
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair User Reviews and Ratings
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair and Bestseller Lists
5. Accessing Triumph T140v Bonneville 750 1973 1988 Full Service Repair Free and Paid eBooks
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair Public Domain eBooks
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair eBook Subscription Services
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair Budget-Friendly Options
6. Navigating Triumph T140v Bonneville 750 1973 1988 Full Service Repair eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair Compatibility with Devices
 - Triumph T140v Bonneville 750 1973 1988 Full Service Repair Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Highlighting and Note-Taking Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Interactive Elements Triumph T140v Bonneville 750 1973 1988 Full Service Repair
8. Staying Engaged with Triumph T140v Bonneville 750 1973 1988 Full Service Repair

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Triumph T140v Bonneville 750 1973 1988 Full Service Repair
- 9. Balancing eBooks and Physical Books Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph T140v Bonneville 750 1973 1988 Full Service Repair
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Setting Reading Goals Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Fact-Checking eBook Content of Triumph T140v Bonneville 750 1973 1988 Full Service Repair
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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