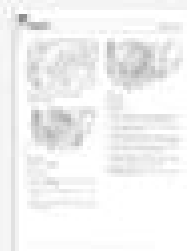




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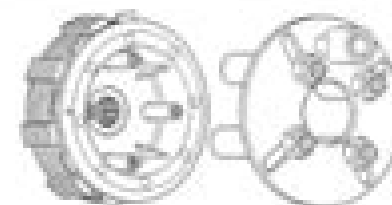
4 CLUTCH

NOTE:

- The outermost friction disc differs from all other friction discs and must not be fitted in any other position.
- Look at friction discs in clear angles at before refitting.
- Keeping the same orientation from disassembly, fit the outer spring bolt, outer spring, the outermost friction disc, clutch plates and friction discs to the inner drum.

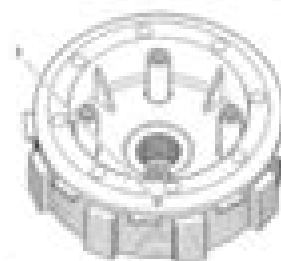


CAUTION: The inner drum and inner plate are marked. They must be fitted with the marks in alignment. Incorrect replacement will cause clutch damage.

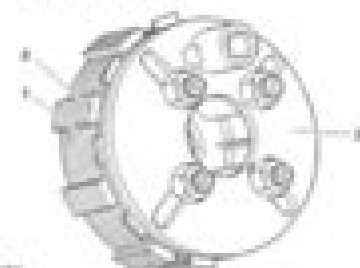


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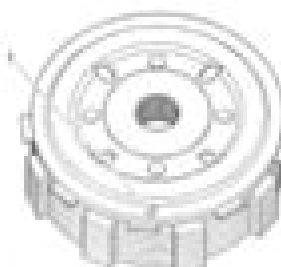
- The bolts on the outermost friction disc are fitted offset to the others.



1. Inner drum alignment marking



- Outermost friction disc location bolt
- Reassembling friction disc locations
- Fasten Bolts



1. Inner plate alignment marking

- Fit the inner drum and inner plate assembly to the outer drum. Ensure that (a) the bolt of the fast friction disc locate in the shallow location on the outer drum and (b) the spline on the inner drum locate on the position input shaft spline.

- Fit the plate washer, splinter washer (not used being assembly) and the nut. Be assembly.



CAUTION: Ensure that the flat washer is correctly located in the centre of the clutch. An incorrectly located washer could cause the clutch centre nut to come loose resulting in severe engine damage.

- Fit the outer plate to the inner drum taking care to align the marks.
- Insert friction plate and inner drum assembly. Fit correct outer plate nut (2002/03) hand tight and align the friction disc with.

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Marcel A. Müller



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