



Installer's Guide

Heat Pumps

4Twx3; 4Twx4

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES

IMPORTANT — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

These instructions do not cover all variations in systems nor provide for every possible contingency to be met in connection with installation. All phases of this installation must comply with **NATIONAL, STATE AND LOCAL CODES**. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

A. GENERAL

The following instructions cover 4Twx3; 4Twx4 Heat Pump Units.

NOTICE:

These outdoor units may be used with indoor units equipped with Thermostatic Expansion Valve or Accutron™ Flow Control Check Valve (F.C.C.V.) assembly for refrigerant flow control only.

⚠ WARNING

These units use R-410A refrigerant which operates at 50 to 70% higher pressures than R-22. Use only R-410A approved service equipment. Refrigerant cylinders are painted a "Rose" color to indicate the type of refrigerant and may contain a "dip" tube to allow for charging of liquid refrigerant into the system. All R-410A systems use a POE oil that readily absorbs moisture from the atmosphere. To limit this "hygroscopic" action, the system should remain sealed whenever possible. Never break a vacuum with air and ~~always~~ change the driers when opening the system for component replacement.

Check for transportation damage after unit is uncrated. Report promptly, to the carrier, any damage found to the unit.

To determine the electrical power requirements of the unit, refer to the nameplate of the unit. The electrical power available must agree with that listed on the nameplate.

The Weathertron® Heat Pump has been designed and manufactured to withstand and operate in severe winter conditions. However, there are precautionary steps which should be taken at the time of installation which will help assure the efficient operation of the unit. It is recommended that these precautions be taken for units being installed in areas where snow accumulation and prolonged below freezing temperatures occur.

1. Units should be elevated 3 to 12 inches above the pad or rooftop, depending on local weather. This additional height will allow better drainage of snow and ice melted

⚠ CAUTION

UNIT CONTAINS R-410A REFRIGERANT!

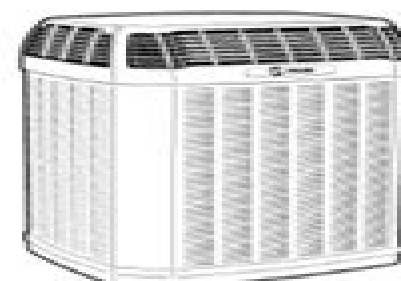
R-410A OPERATING PRESSURE EXCEEDS THE LIMIT OF R-22. PROPER SERVICE EQUIPMENT IS REQUIRED. FAILURE TO USE PROPER SERVICE TOOLS MAY RESULT IN EQUIPMENT DAMAGE OR PERSONAL INJURY.

SERVICE

USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL.

①

5 FT. ABOVE UNIT-UNRESTRICTED



during defrost cycles prior to its refreezing. This should prevent a build-up of ice around the unit which occurs when unit is not elevated. **Insure that drain holes in unit base pan are not obstructed preventing draining of defrost water.**

2. If possible, avoid locations that are likely to accumulate snow drifts. If not possible, a snow drift barrier should be installed around the unit to prevent a build-up of snow on the sides of the unit and should be of sufficient distance from the unit to prevent restriction of airflow to and from the unit. Also allow for proper maintenance space. The barrier should be constructed of materials which will blend in with the building design.

Trane Xl14i Heat Pump Repair Manual

Sabine Zange



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