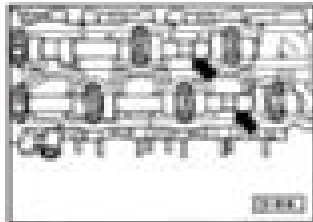


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Engine – Cylinder Head, Valve Drive

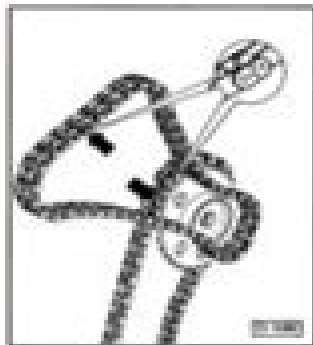


- **Investment** ■ **Corporate** ■ **Regional** ■ **Global**

Figure 1

Only hold camshafts with 24 mm spanner wrench at points shown (arrows). The camshaft guide **SP88** must not be fitted when tightening/loosening the sprockets.

- **CONCLUSIONS** ■ **REFERENCES** ■ **ACKNOWLEDGMENTS**

[illegible]

Before removing blades from work direction of rotation with clutch-pawl (removed)

Camponotus caryandae, T., B., B.

- remove bearing caps 1 and 7
- loosen bearing caps 2 and 8 alternately and diagonally

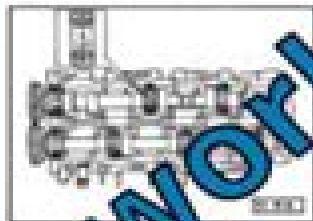
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- remove bearing cap 4
- loosen bearing caps 2 and 3 diagonally

100

CAUTION
Fuel nozzles are for use only. Always
check with your dealer for latest
information.

- 



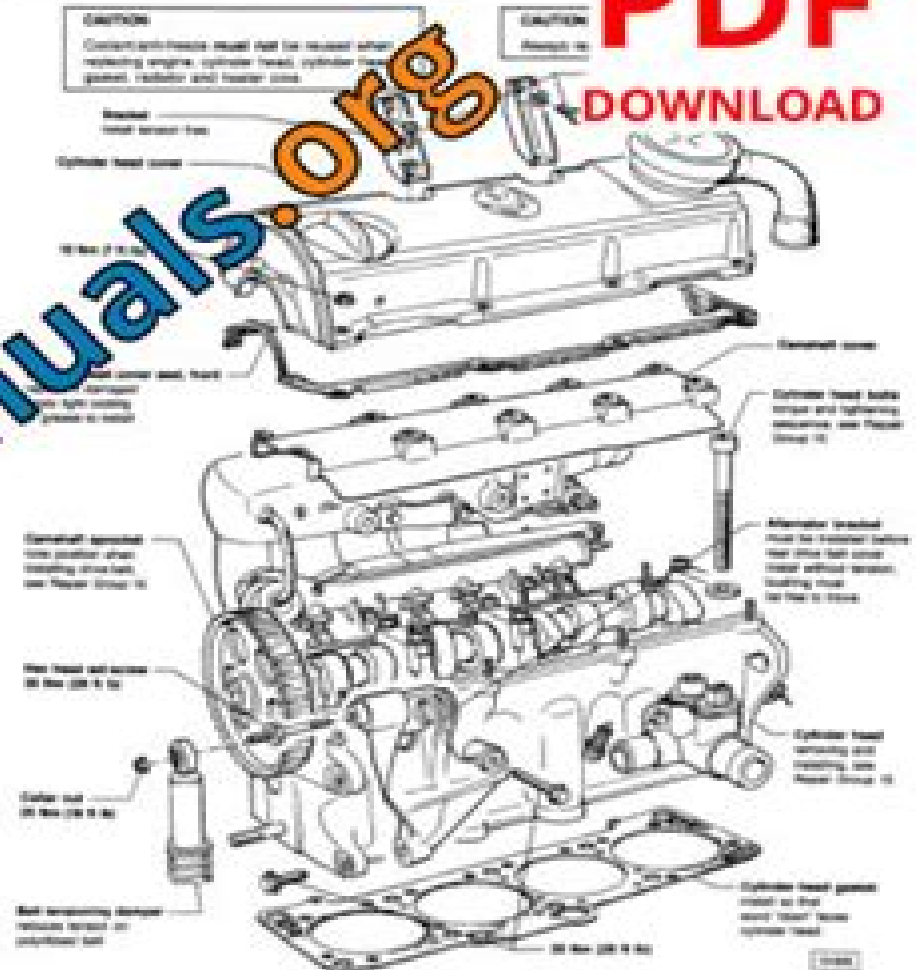
Installing the bearing caps ensure that the bearing can be read from the exhaust manifold side and the arrow points to vibration dampener end.

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- Tighten bearing caps 3 and 5 alternately and diagonally
 - Torque 20 Nm (15 ft-lb)
- Install bearing caps 1 and 7
 - Torque 20 Nm (15 ft-lb)

Engine —

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