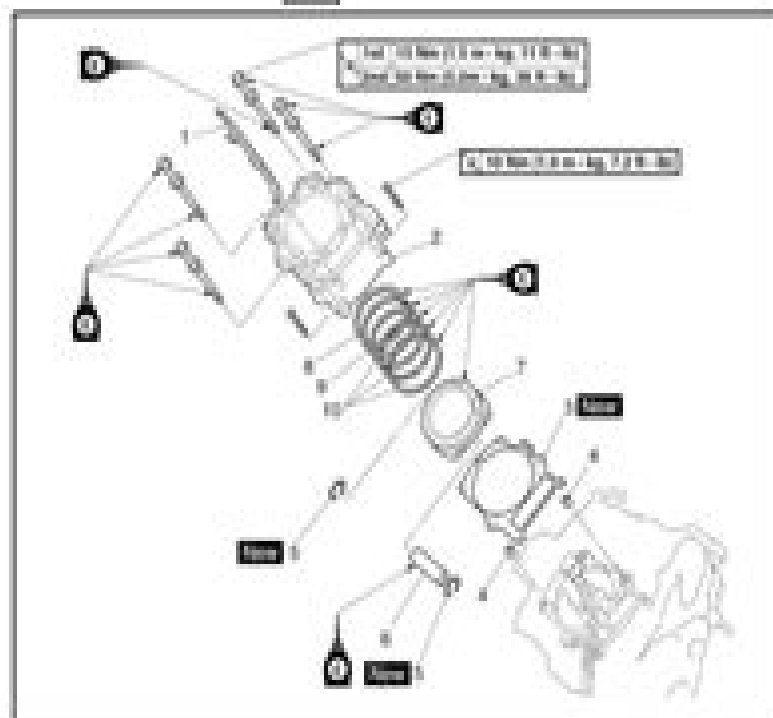




CYLINDER AND PISTON



Order	Job/Part	Qty	Remarks
	Removing the cylinder and piston		
	Cylinder head		Refer to "CYLINDER HEAD".
	Water jacket joint		Refer to "WATER PUMP" in chapter 5.
1	Timing chain guide (exhaust side)	1	
2	Cylinder	1	
3	Cylinder gasket	1	Refer to "INSTALLING THE PISTON AND CYLINDER".
4	Dowel pin	2	
5	Piston pin clip	2	
6	Piston pin	1	
7	Piston	1	Refer to "REMOVING THE PISTON" and "INSTALLING THE PISTON AND CYLINDER".
8	Top ring	1	
9	2nd ring	1	
10	Oil ring	1	
			For installation, reverse the removal procedure.



Remove

REMOVING THE PISTON

1. Remove:

- piston pin clips ①
- piston pin ②
- piston ③

NOTE:

- Before removing the piston pin clips, cover the crankcase opening with a clean rag to prevent the piston pin clips from falling into the crankcase.
- Before removing the piston pin, deburr the piston pin clip grooves and the piston pin bore area. If both areas are deburred and the piston pin is still difficult to remove, remove it with the piston pin puller set ④.



Piston pin puller set
9090-01304
Piston pin puller
YU-01304

CAUTION:

Do not use a hammer to drive the piston pin out.



2. Remove:

- piston rings

NOTE:

Spread the end gaps apart while at the same time lifting the piston ring over the top of the piston crown, as shown in the illustration.

Remove

CHECKING THE CYLINDER AND PISTON

1. Check:

- piston wall
 - cylinder wall
- Vertical scratches → Refurbish or replace the cylinder, and replace the piston and piston rings as a set.

Yamaha Grizzly 700 Efi 4x4 Manual

John Haynes



Yamaha Grizzly 700 Efi 4x4 Manual:

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