



1 - Flywheel

- ❑ Make sure it fits securely on the coupling pin.
- ❑ There must not be any grooves, oil or grease on the clutch plate contact surface.
- ❑ Removing and installing. Refer to • [Step 2](#) • [Fig. 13](#).

2 - Clutch Plate

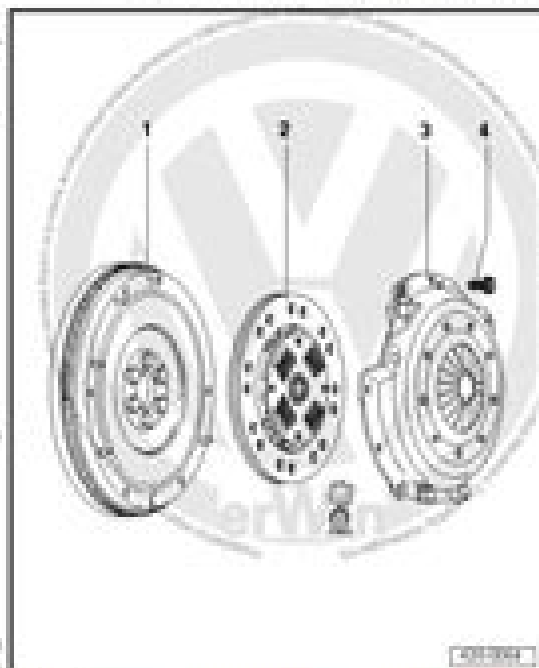
- ❑ Allocation. Refer to the Parts Catalog.
- ❑ Dual mass flywheel installation position: the shorter hub end faces the pressure plate.
- ❑ The word "Getriebe" (transmission) always faces the pressure plate and toward transmission.
- ❑ Installation position with a single flywheel: the spring-pipe faces toward the pressure plate.
- ❑ Centring. Refer to • [Fig. 14](#) • [Centring the clutch disc, removing and installing the pressure plate on engines with a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft](#) • [page 48](#).
- ❑ Centring on engines which have a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft. Refer to • [Fig. 14](#) • [Centring the clutch disc, removing and installing the pressure plate on engines with a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft](#) • [page 48](#).
- ❑ Lightly grease the splines.



Note
Clean the input shaft splines and the dual clutch plates' hub splines. Remove any corrosion and then apply a very thin coat of grease to Clutch Disc Shaft Splines - 0 100 100 on the input shaft splines. Then move the clutch plate back and forth on the input shaft until the hub moves freely on the shaft. Remove any excess grease.

3 - Pressure Plate

- ❑ Removing and installing. Refer to • [Fig. 14](#) • [Centring the clutch disc, removing and installing the pressure plate on engines with a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft](#) • [page 48](#).
- ❑ Removing and installing on engines which have a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft. Refer to • [Fig. 14](#) • [Centring the clutch disc, removing and installing the pressure plate on engines with a crankshaft with a smaller diameter, or engines with a needle bearing in the crankshaft](#) • [page 48](#).



- ❑ Checking the ends of the diaphragm spring. Refer to • [Fig. 15](#) • [Checking the ends of the diaphragm spring, arrow](#) • [page 49](#).



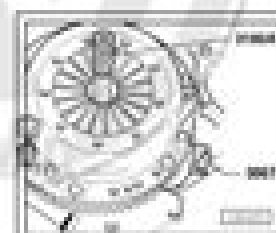
Note
The pressure plates are protected from corrosion and lubricated. Only the turning surfaces may be cleaned; otherwise the diameter of the clutch will be shortened considerably.

4 - Bolt

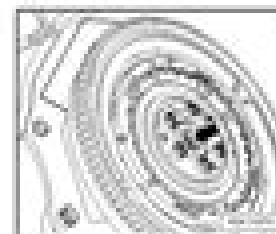
- ❑ M6: 13 Nm
- ❑ M7: 20 Nm
- ❑ Allocation. Refer to the Parts Catalog.
- ❑ Loosen and tighten in small steps and in diagonal sequence.

Centring the Clutch Plate and Removing and Installing Pressure Plate

- Loosen or tighten the bolts diagonally and in steps.
- Install the Flywheel Retainer - 0007, when removing.



Engines having a crankshaft with a smaller diameter: [arrow](#), or engines having a needle bearing: [arrow](#) in the crankshaft.



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