

Chapter 18 Disassembly and Assembly

1. Disassembly and Assembly

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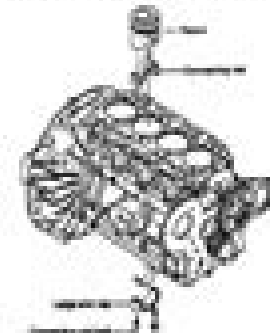
1-1-01 Removing the fuel injection pump

- Remove the bleed plug mounted in the top of the governor advancing valve.
- Remove the top nut and pull out the fuel oil pump drive gear/distributor advancing shaft assembly with an extension bar.
- Remove the fuel injection pump and bring from the gear case flange.



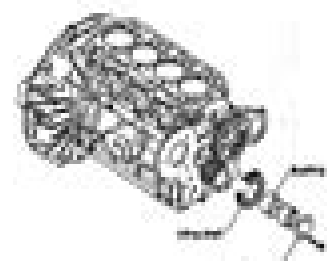
1-1-02 Removing the piston and connecting rods

- Remove the connecting rod nut and the cap and nut.
- Push the connecting rod from the bottom and pull out the piston connecting rod assembly.



1-1-03 Removing the sliding gate

Remove the two hex bolts holding the sliding shaft, and pull out the sliding gate and sliding shaft.



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Chapter 18 Disassembly and Assembly

2. Disassembly and Assembly

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1-1-04 Setting the engine case

Place a wood block of suitable size in the rear and set the engine case with the cylinder head mounting surface facing down.

NOTE: Make sure that the cylinder head mounting surface on the cylinder block do not come in contact with the wood block.

1-1-05 Removing the crankshaft housing

Remove the crankshaft housing from the cylinder block.



1-1-06 Removing the main bearing

- Remove the main bearing bolts.
- Remove the main bearing cap and lower main bearing cap.

NOTE: The crankshaft support is mounted in the crankshaft main bearing cap. Be sure to disassemble crankshaft mounting surface.



1-1-07 Removing the crankshaft

- Remove the crankshaft.

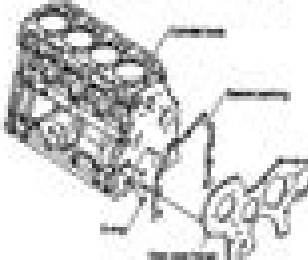
NOTE: The crankshaft support is mounted in the crankshaft main bearing cap. Be sure to disassemble crankshaft mounting surface.

1-1-08 Removing the support

Remove the support from the support holes in the cylinder block.

1-1-09 Removing the gear case flange

- Remove the gear case flange from the cylinder block.
- Remove the hex bolts from the side of the flange.



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Table of Contents Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual

1. Understanding the eBook Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - The Rise of Digital Reading Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual

- Personalized Recommendations
 - Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual User Reviews and Ratings
 - Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual and Bestseller Lists
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 - Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual Public Domain eBooks
 - Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual eBook Subscription Services
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 - Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Interactive Elements Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 9. Balancing eBooks and Physical Books Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Setting Reading Goals Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual

- Fact-Checking eBook Content of Yanmar 4lhe Marine Diesel Engine Complete Workshop Repair Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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