



Adopción parcial e integral de la filosofía Lean en la industria de manufactura eléctrica y electrónica en México

Partial and integral adoption of Lean philosophy in the electrical and electronics manufacture industry in México

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Resumen

Las organizaciones consideran a la filosofía Lean como un enfoque gerencial crucial para mejorar el desempeño operativo. El objetivo de este análisis es conocer en qué grado se han adoptado las técnicas Lean dentro de la industria maquiladora en México. Un segundo objetivo analizar si estas técnicas se han adoptado de forma integral o parcial utilizando como modelo la casa del sistema de producción Toyota, en la industria maquiladora de manufactura eléctrica y electrónica en México. Se obtuvo una muestra de 83 plantas de manufactura, las técnicas Lean fueron identificadas por medio de un análisis de conglomerados en alta y baja implementación. A partir de esta clasificación de las plantas maquiladoras de manufactura eléctrica y electrónica (PMME) se catalogaron en plantas de manufactura con una adopción parcial o integral. Los resultados mostraron evidencia de que la mayoría de las plantas de manufactura han preferido una adopción parcial de estas técnicas mientras que un menor porcentaje ha realizado una adopción integral con un alto grado de implementación.

Palabras clave: filosofía Lean, Sistema de Producción Toyota (TPS), Industria Maquiladora, Industria Maquiladora Eléctrica, Industria Maquiladora Electrónica, México.

Abstract

Lean philosophy is considered by worldwide organizations as a crucial management focus to

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Handbook of Research on Design and Management of Lean Production Systems Modrák, Vladimír, Semanč, Pavol, 2014-01-31 This book explores the recent advancements in the areas of lean production management and the system and layout design for manufacturing environments capturing the building blocks of lean transformation on a shop floor level

Intelligent Manufacturing and Mechatronics Mohd Najib Ali Mokhtar, Zamberi Jamaludin, Mohd Sanusi Abdul Aziz, Mohd Nazmin Maslan, Jeeferie Abd Razak, 2022-01-24 This book presents the proceedings of SympoSIMM 2021 the 4th edition of the Symposium on Intelligent Manufacturing and Mechatronics Focusing on Strengthening Innovations Towards Industry 4.0 the book is divided into five parts covering various areas of manufacturing engineering and mechatronics stream namely intelligent manufacturing and artificial intelligence Instrumentation and control design modelling and simulation process and machining technology and smart material The book will be a valuable resource for readers wishing to embrace the new era of Industry 4.0

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Supply Chains and Total Product Systems Ed Rhodes, James P. Warren, Ruth Carter, 2009-02-04 This wide ranging reader locates supply chain management lean production and related practice within the holistic concept of total product systems Demonstrates the strategic relevance of managing supply chains and supply networks to organizational performance and to a range of business functions including finance design production environmental management information systems and marketing Considers sustainable supply chain management across the service manufacturing and process sectors Reflects the radical changes in organizational beliefs practices and processes that are necessary for a shift to supply chain management in contemporary global competitive conditions Considers particular issues and challenges for micro small and medium sized enterprises Contains readings that are interdisciplinary and international in focus

Quantitative Models for Value-Based Supply Chain Management Marcus Brandenburg, 2012-10-24 Supply chain management SCM strives for creating competitive advantage and value for customers by integrating business processes from end users through original suppliers However the question of how SCM influences the value of a firm is not

fully answered Various conceptual frameworks that explain the coherence of SCM and company value comprehended as value based SCM are well accepted in scientific research but quantitative approaches to value based SCM are found rather seldom The book contributes to this research gap by proposing quantitative models that allow for assessing influences of SCM on the value of a firm Opposed to existing models that limit the observation to chosen facets of SCM or selected value drivers this holistic approach is adequate to reflect configurational and operational aspects of SCM cover all phases of the product life cycle financially compare value impacts of profitability related and asset related value drivers and assess influences of dynamics and uncertainties on company value

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