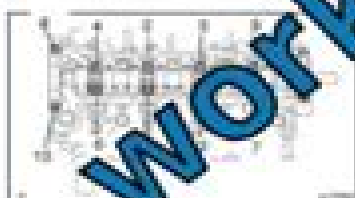
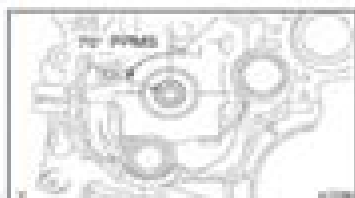
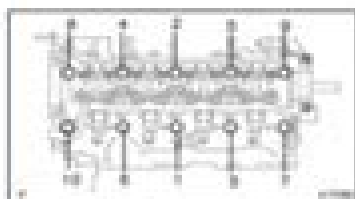


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4. INSTALLARE I BULLONI DELLA TESTATA CILINDRI

NOTA BENE:

- I bulloni della testata cilindri si serrano in tre passi successivi (30, 40 e 50).
- Se qualche bullone è danneggiato o deformato, sostituirlo.
- (a) Applicare un leggero strato di olio motore sulle filettature e sotto la testa dei bulloni della testata cilindri.
- (b) Installare e serrare uniformemente i 10 bulloni di testata, in diversi passaggi, nella sequenza indicata in figura.
- (c) Segnare la parte anteriore del bullone della testata cilindri con della vernice.
- (d) Serrare nuovamente i bulloni della testata cilindri di 90° nell'ordine numerato indicato.
- (e) Serrare i bulloni della testata cilindri di ulteriori 90°.
- (f) Controllare che i segni verniciati siano rivolti verso la parte posteriore.

5. INSTALLARE L'ALBERO A CAMME

- (a) Ruotare l'albero motore di circa 70° in senso orario dalla posizione PMS per allineare il pistone.
- (b) Posizionare le 6 leve a bilanciere della...
- (c) Posizionare l'albero a camme No. 1 con i...
- (d) Installare i 6...

Installare e serrare uniformemente i 10 bulloni dei cappelletti dei caccinetti in passi successivi nella sequenza mostrata.
Coppia di serraggio: 18 N.m (185 kgf/cm)



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Prestazioni non rispettate

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