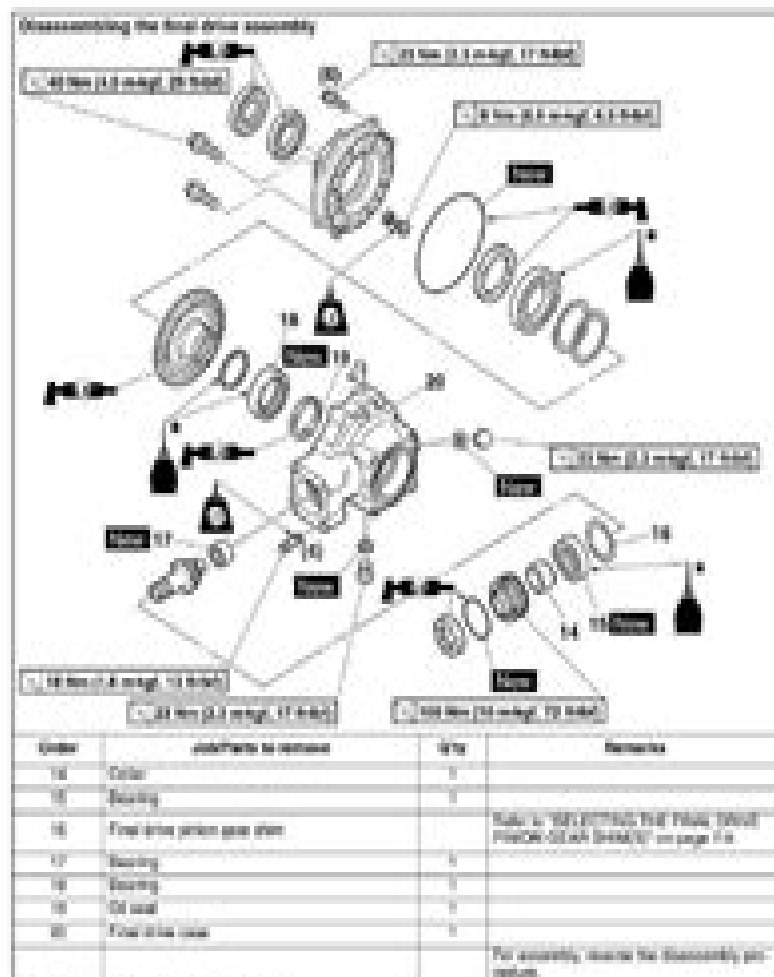




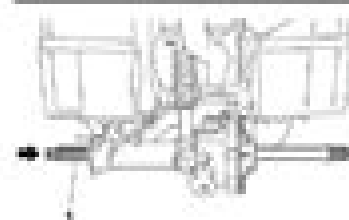
* SAE 80 W90 GL-4 Hypoid gear oil

REMOVING THE REAR AXLE

- Remove:
 - Cover
 - Spacer
 - Rear axle "Y" (with dust cover)

NOTICE

- Never directly tap the rear axle end with a hammer, since this will result in damage to the rear axle thread and spline.
- Attach a suitable socket "Y" on the rear axle end and tap it with a soft hammer. Pull out the rear axle to the right.



DISASSEMBLING THE FINAL DRIVE ASSEMBLY

- Remove:
 - Bearing retainer (with the bearing retainer wrench "Y")



Bearing retainer wrench
90890-04050
Press bearing retainer & remover
TM-04050

NOTICE

The bearing retainer has left-hand threads. To loosen the bearing retainer, turn it clockwise.



- Remove:
 - Final drive pinion gear assembly

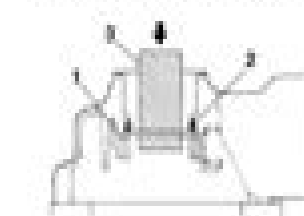
TIP
With a soft hammer, lightly tap on the final drive pinion gear end.

NOTICE

The final drive pinion gear should only be removed if ring gear replacement is necessary.

REMOVING AND INSTALLING THE BEARINGS

- Remove:
 - Bearing "Y"
 - Oil seal "Y" (with an appropriate press tool "Y" and an appropriate support for the final drive case)



- Remove:
 - Bearing "Y"

- Heat the final drive case to approximately 150 °C (302 °F).
- Remove the bearing outer race with an appropriately shaped punch from the final drive case.
- Remove the bearing inner race from the final drive pinion gear.

TIP
The removal of the final drive pinion gear bearing is a difficult procedure and is rarely necessary.

Yamaha Grizzly 350 Manual

Alan Ahlstrand, John Harold Haynes



Yamaha Grizzly 350 Manual:

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