

Figure 4

ROTATION SIGNAL TRANSMITTER

The Rotation Signal Transmitter is an auxiliary device designed to modulate a 60 cycle current supplied to the Rotation signal relay to position contacts which indicate dead-stop and break-away of turbine rotation. It is mounted on the Permanent Magnet Generator and rotates at the same speed. The revolving laminations passing through the transformer magnetic field produce pulsations in the alternating current output at the rate of twelve per revolution. This pulsating a-c signal is used to energize either the Rotation Signal Coupler or the rotation signal relay. The alternating current supply required for the transmitter is 110 volts, 60 cycles. Operation and circuitry are illustrated in Figure 4.

This modulated input signal is rectified by the Rotation Signal Coupler and then supplied to a tachometer indicator—a d-c milliammeter used as an electric type speed indicator. This instrument serves a dual purpose: primarily as a speed indicator and secondarily as an indicator of dead-stop and breakaway of turbine rotation, the latter evidenced by intermittent deflection of the tachometer indicator pointer in accordance with the modulated output of the Rotation Signal Transmitter. This feature is sometimes referred to as "creep" indication.

Limitations of the relay circuit restrict its usefulness to dead-stop or break-away indication. Output current from the Rotation Signal Transmitter is rectified and supplied to the rotation signal relay causing it to open and close as the 60 cycle current supply is modulated by the Rotation Signal Transmitter. There are two sets of normally open and two sets of normally closed contacts on each rotation

signal plug-in type relay for pilot or light duty customer circuits.

Since dead-stop and breakaway indication is discernible at lower speeds only, provision is made to disconnect it automatically at a relatively low predetermined turbine speed. This is accomplished by a speed switch contact set to operate at the same speed at which the braking sequence is initiated, approximately 25 to 50% normal speed.

The Rotation Signal Transmitter is available on original equipment or for conversion applications. Installation can be made in the field by competent personnel.

AUXILIARY SPEED SWITCHES

The drive gear, as shown in Figure 5, drives the pinion gear, rotating the speed switch ballhead. If the unit speed increases beyond the speed setting of the switch, the centrifugal force of the rotating flyballs overcomes the downward spring pressure concentrated on the ballarm

toes. The flyballs move outward, lifting the speeder rod and rocker arm and opening or closing one or two circuits as the case may be.

The heel and toe of the flyball arm provide definite stops to limit the travel of the flyballs. Consequently, the upward movement of the upper speeder rod stops when the heel of the flyball arm rests on the ballhead.

The position of the speed setting plug determines the downward spring force, thus acting as a fine speed adjustment. The speed range of the speed switch can be altered by interchanging the large drive gear, pinion gear, flyballs and spring. Auxiliary speed switches are adjusted at the factory according to specifications.

INSTALLATION

The overspeed mechanism, switches and parts subject to rust are given a protective spray of non-hardening substance prior to shipment. This should be removed using a lint-free cloth dampened with solvent. Care should be taken to avoid dirt and to guard against metallic particles which are easily attracted to the magnetic rotor rings. Eyebolts are provided for lifting purposes during installation, but care must be taken to protect the parts from being bumped or subjected to stress. The cover should remain on the PMG as much of the time as possible during installation for protection from dirt and possible damage.

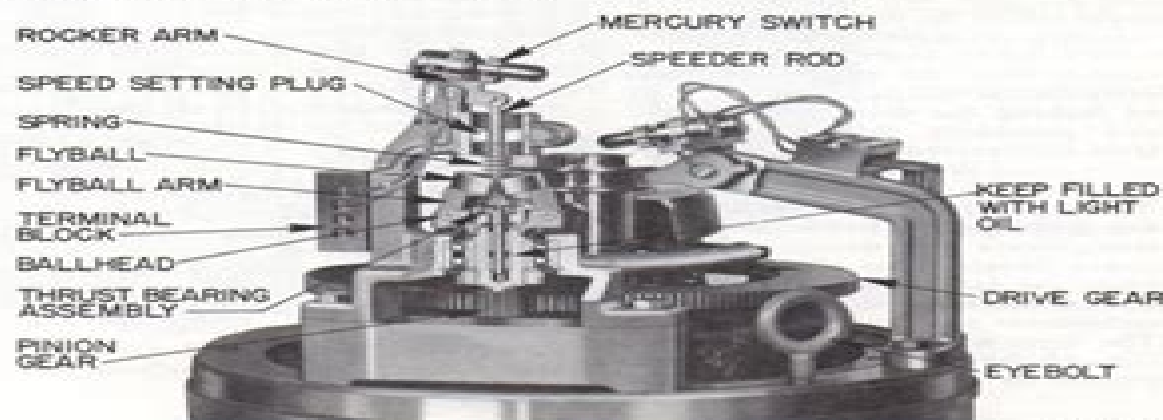


Figure 5

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