# **KUBOTA**

#### 1300 Remington Rd., Suite K. Schaumburg, IL 60173

| Model     | No. Cyls. | Bore                                | Stroke                              | Displ.                                     |
|-----------|-----------|-------------------------------------|-------------------------------------|--|
| EA400-N - | 3         | 78 men                              | 84 men                              | 401 ee                                     |
| EA400-NB  | 1         | (3.071 in.)<br>78 mm                | (3.307 in.)<br>84 mm                | (24.5 cu. in.)<br>401 cc                   |
| EA450-N   | 1         | (3.0T1 in.)<br>84 mm                | (2.397 in.)<br>84 mon               | (24.5 cu. in.)<br>465 cc                   |
| EA450 NB  | 3.7       | (8.807 in.)<br>84 mm                | (3.307 in.)<br>84 mm                | (28.4 cs. in.)<br>465 cc                   |
| EA500 N   | 1.        | (3.507 in.)<br>86 mm<br>(3.586 in.) | (8.307 in.)<br>90 mm<br>(3.543 in.) | (28.4 cm. im.)<br>522 cc                   |
| EA500-NB  | 1.        | 86 mm                               | 940 mich                            | (81.9 cu. in.)<br>522 cc                   |
| E-A600-N  | 1         | (3.386 in.)<br>92 mm                | (3.543 in.)<br>90 mm                | (81.9 cu. in.)<br>598 cc                   |
| EA600-NB  | 1         | (3.622 in.)<br>92 mm<br>(3.622 in.) | (3.543 in.)<br>90 mm<br>(3.543 in.) | (36.5 ca. in.)<br>598 cc<br>(36.5 cu. in.) |



K1-1 -- Where showing location of all drain plug (5) and all pressure relief raise (N).

All engines in this section are liquidcooled, single-cylinder, four-stroke diesel engines. Crankshaft rotation is counterclockwise from flywheel end.

#### MAINTENANCE

#### LUBRICATION

Depending on ambient temperature, recommended crankcase oil is SAE 20W, SAE 30 or SAE 10W-30 with API classification CC. Crankcase capacity is 1.9 liters (2 quarts) for Models EA400-N, EA400-NB, EA450-N and EA450-NB or 2.3 liters (2.4 quarts) for all other majodięlia...

All models are equipped with a pressure lubrication system. The oil drain plug (D.-Fig. K1-1) also serves as the oil pickup and a filter screen is attached to end of drain plug. The drain plug and filter sloudd be removed and filter cleaned and eil renessed after every 100 hours of operation.



KS-2-- Were of first primer circuit.

## Fig. K1-3—Explaind nine of fund system. Refer to Fig. K1-2 for fund primer strauts.



# **Workshop Manual Kubota Small Diesel Motor**

**Skip Thomsen, Cat Freshwater** 

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