



6.2 Assembly overview - gearbox

1 - **6.2 Assembly overview - cover for gearbox housing and 5th/6th gear**

On this gearbox, the 5th and 6th gear can be replaced without having to dismantle the whole gearbox.

For the gears 1 through 4x, the entire gearbox needs to be dismantled.

2 - **6.4 Assembly overview - gearbox housing and selector mechanism**

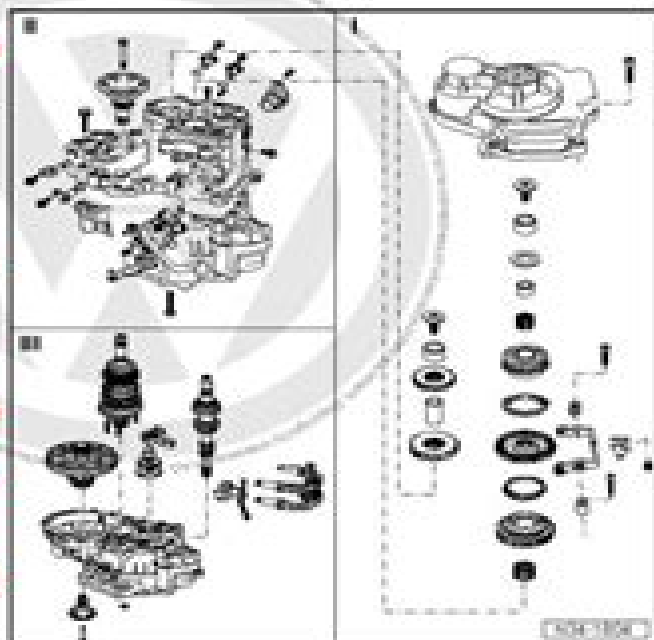
3 - **6.5 Assembly overview - shafts, differential, selector mechanism**

4 - **6.6 Assembly overview - selector fork**

5 - **6.6.1 Exploded view - selector fork in conjunction with synchronised gear for reverse gear**

6 - **6.6.2 Exploded view - selector fork in conjunction with locking collar for reverse gear**

7 - **6.7 Replacing selector fork**



6.3 Assembly overview - cover for gearbox housing and 5th/6th

1 - **Gearbox housing**

- Pull off together with 5th/6th gear [p. page 34](#)
- Repeating [p. page 33](#)

2 - **Gear wheel for 5th gear**

On this gearbox, the 5th and 6th gear can be replaced without having to dismantle the whole gearbox.

- Pulling off individually [p. page 41](#)
- Pulling off together with gearbox housing [p. page 34](#)

3 - **Shafts**

4 - **Gear wheel for 6th gear**

On this gearbox, the 5th and 6th gear can be replaced without having to dismantle the whole gearbox.

- Pulling off individually [p. page 41](#)
- Pulling off together with gearbox housing [p. page 34](#)

5 - **Cylindrical roller bearing for input shaft**

- Fit for output shaft
- Mark before removing
- Do not interchange with inner race for cylindrical roller bearing of input shaft
- Allocation [p. page 39](#)

6 - **Bolt**

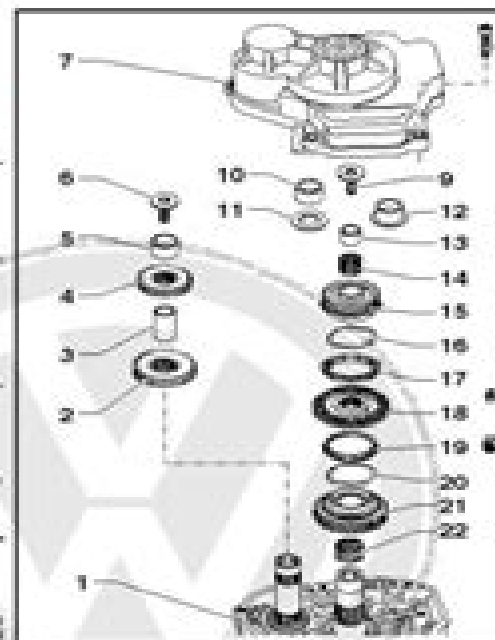
- Self-locking
- For output shaft
- Remove after removal
- Allocation of bolts [p. page 39](#)
- Clean residual locking fluid from threaded holes for securing bolts for gear wheel for thread tap. Otherwise the bolts may shear.
- 80 Nm and 90°

7 - **Gearbox housing cover**

- With cylindrical roller bearings for input and output shafts
- Repeating [p. page 50](#)

8 - **Bolt**

- Qty: 5
- For gearbox housing cover
- 18 Nm



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