

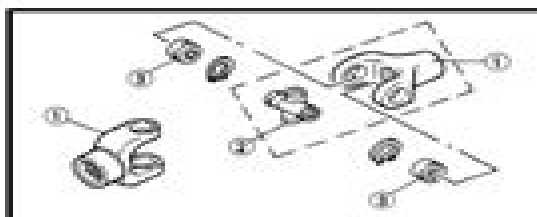
YFM250X(JC) Service Manual

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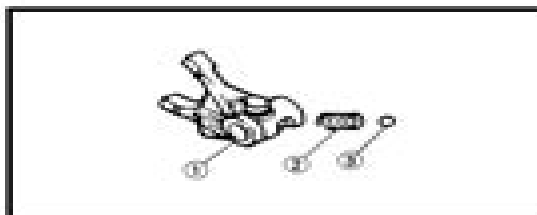
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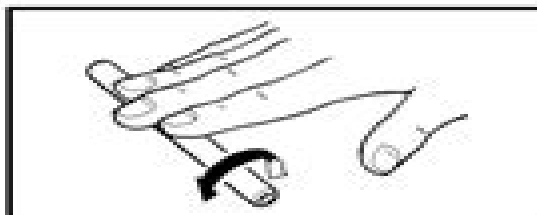
3. Check

- Universal joints ①
 - Yoke ②
 - Bearings ③
- Wear/Cracks/Damage → Replace.



4. Inspect

- Shift fork 4 ④
- On the dog clutch and shift lever contact surfaces.
Wear/Chafing/Bends/Damage → Replace.
- Spring ⑤
- Wear/Damage → Replace.
- Ball (stopper) ⑥
- Wear/Damage/Scratches → Replace.

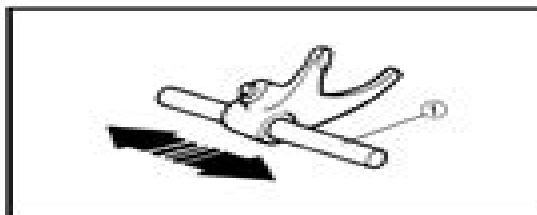


5. Inspect

- Guide bar
- Roll the guide bar on a flat surface.
Bends → Replace.

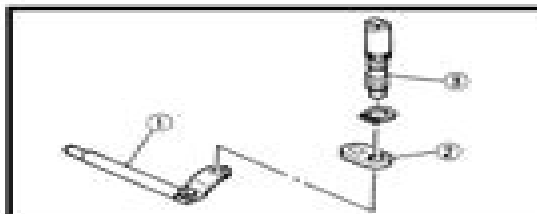
⚠ WARNING

Do not attempt to straighten a bent guide bar.



6. Check

- Shift fork movement
- On its guide bar ①.
Unsmooth operation → Replace fork and/or guide bar.



7. Inspect

- Stopper shaft ⑦
 - Shift lever ⑧
 - Shift lever shaft ⑨
- Bends/Cracks/Damage → Replace.

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SJ Ball



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