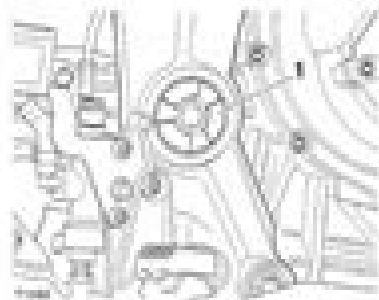
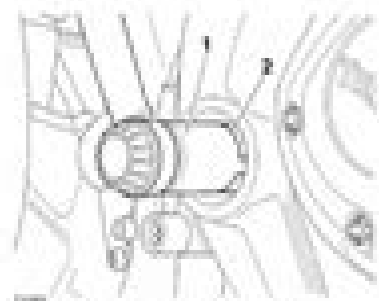


1. Carefully remove the cover from the swinging arm's right hand pivot pin.



1. Cover
2. Using the service tool Lock Ring Extractor, 28 mm T1880062, remove the locking ring from the right hand pivot pin.



1. Lock Ring Extractor, 28 mm T1880062
2. Locking ring
3. While supporting the swinging arm, remove the left and right hand pivot pins and remove the swinging arm.

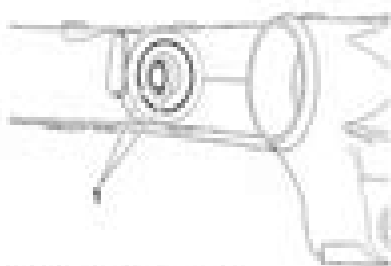
Inspection

1. Check the swinging arm bearings for damage, pitting, and cracks. Replace as necessary.
2. Inspect the swinging arm pivots for damage and deformation. Replace as necessary.
3. Check the swinging arm for damage. Replace as necessary.
4. Check all bearing seats for damage, splits etc. Replace as necessary.
5. Check the swinging arm gaskets for splits and other damage. Replace as necessary.

Disassembly

Pivot Bearings

1. Remove the seal and inner bearing assembly for the pivot bearings on both sides of the swinging arm.



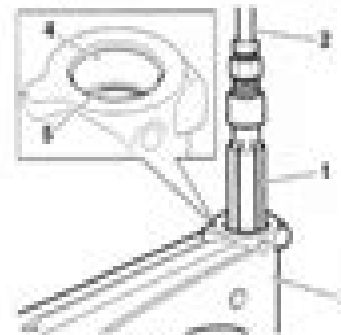
Seal and inner race assembly

Note

1. When removing the bearing outer race, the cap will separate from the outer race.
2. Fit the bearing puller such that the legs of the tool are between the bearing outer race and its cap.

Rear Suspension

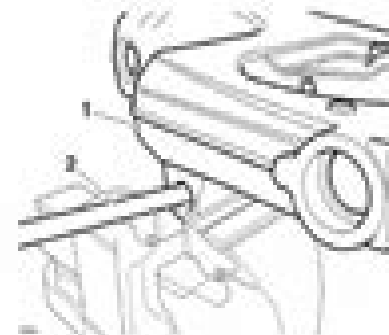
1. Assemble the Bearing Installer 32-42 mm T1880427 to the Slide Hammer T1880008, fully engaging the threads. Check back the slide part of the hammer softly to facilitate the removal of the bearing outer race.



1. Bearing Installer 32-42 mm T1880427
2. Slide Hammer T1880008
3. Swinging arm
4. Bearing outer race
5. Cap
6. Release the bearing and cap from the swinging arm.
7. Repeat steps 2 and 4 for the other side.

Drop Link Bearings

1. Remove the bearing sleeve for the drop links from the swinging arm.
2. Secure the swinging arm in a soft ground vice as shown below.
3. Working from the opposite side of the pin to the bearing being removed, drill out the drop arm bearing and seal.



1. Drill
2. Swinging arm

Assembly

Pivot Pin Bearings



When using a press, always wear controls, eye, face and hand protection. Objects such as bearings frequently break-up under load and the debris caused during break-up may cause damage and injury to unprotected parts of the body.

Never wear loose clothing which could become trapped in the press and cause a crushing injury to the hand, arm, or other parts of the anatomy.

1. Ensure the Bearing Installer, 38 mm T1880425 is clean.
2. Assemble the Bearing Installer Handle T1880429 to Bearing Installer, 38 mm T1880425, fully engaging the threads.
3. Press in the new bearing fully onto its locating shoulder.



1. Bearing Installer Handle T1880429
2. Bearing Installer, 38 mm T1880425
3. Swinging arm
4. Repeat for the other side.

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