

## 7. Install:

- Throttle stop screw ①
- Valve seat ②
- Main jet ③
- Main jet cover ④
- Pilot jet ⑤
- Pilot screw ⑥



## Pilot jet:

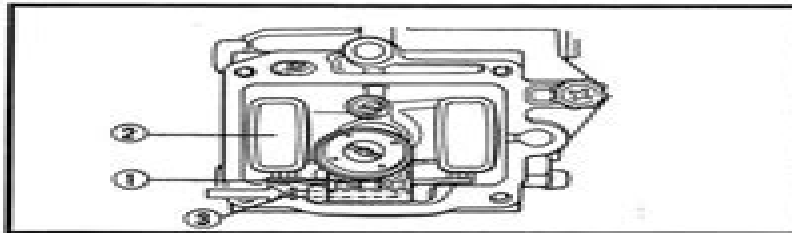
1 Nm (0.1 m • kg, 0.7 ft • lb)

## Main jet:

1.8 Nm (0.18 m • kg, 1.3 ft • lb)

## Screw (valve seat):

1 Nm (0.1 m • kg, 0.7 ft • lb)



## 8. Install:

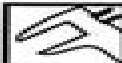
- Needle valve ①
- Float ②
- Float pin ③

## NOTE:

Install the float pin reverse to the arrow.

## 9. Measure:

- Float height ⑧
- Out of specification → Adjust.



## Float height (F.H.):

11.4 ~ 13.4 mm (0.45 ~ 0.53 in)

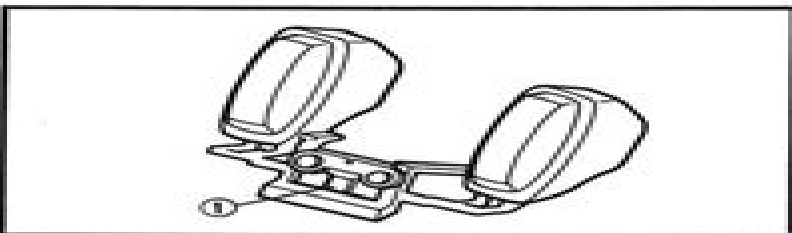
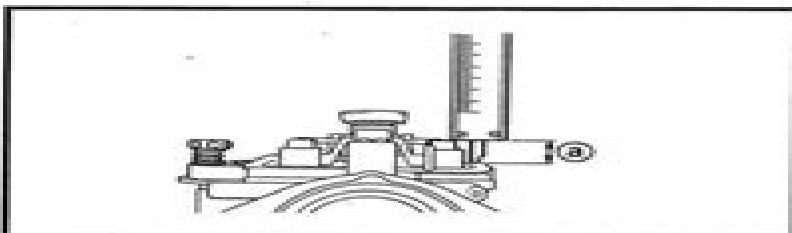
## Measurement and adjustment steps:

- Hold the carburetor in an upside down position.
- Measure the distance from the front mating surface of the float chamber (gasket removed) to the top of the float.

## NOTE:

The float arm should be resting on the needle valve, but not compressing the needle valve.

- If the float height is not within specification, inspect the valve seat and needle valve.



# Yamaha 140 1993 Model Manual

**James Mitchell**



## **Yamaha 140 1993 Model Manual:**

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companion website to this book provides video demonstrations chapter summaries sample organ stop lists and other useful further resources In summary the goal of this book is to show not just what organ music was or what it is but what it can be

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