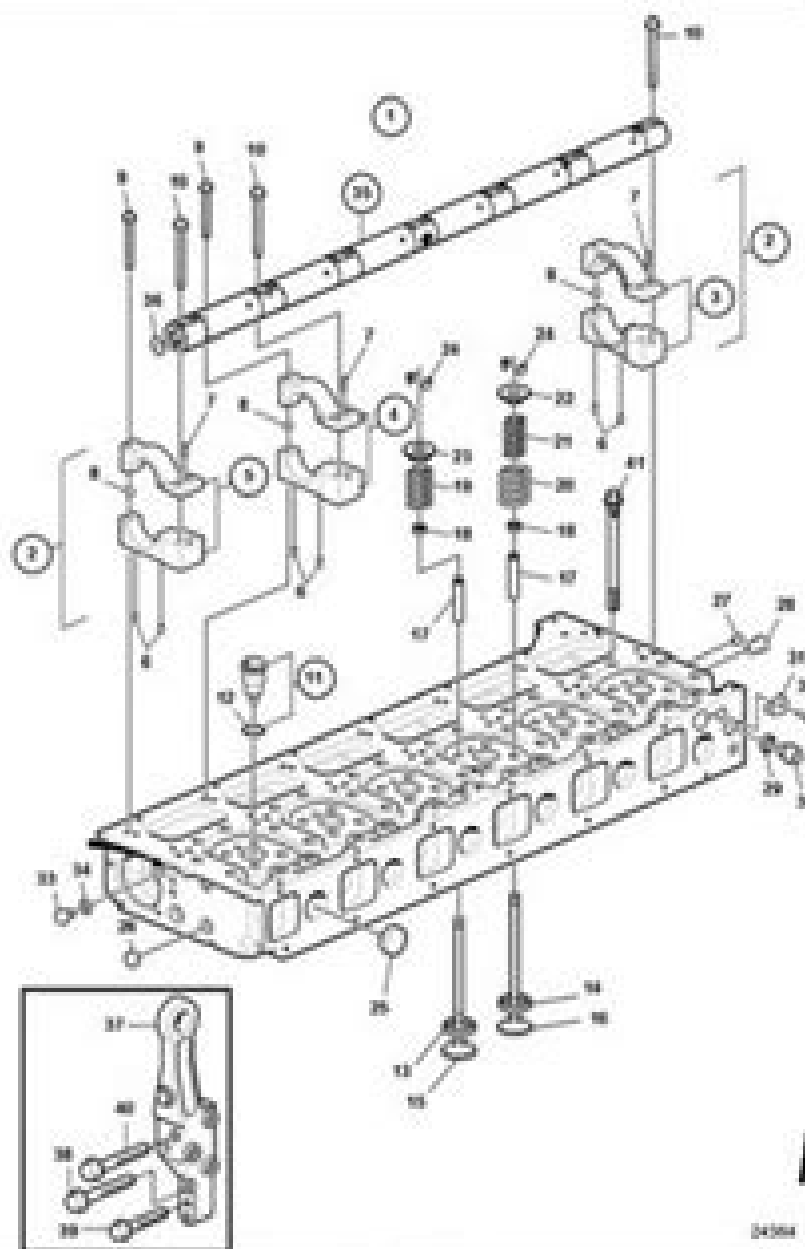


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REF	PART NO.	QTY	DESCRIPTION	NOTES
1	300004	1	Cylinder head, with	
2	310406	1	Bearing housing, set	When replacing one or more bearing houses the first time, all of the bearing houses must be replaced. Then each bearing house can be replaced separat.
3	3104012	1	Bearing housing	When replacing one or more bearing houses the first time, all of the bearing houses must be replaced. Then each bearing house can be replaced separat.
4	3104015	1	Bearing housing	When replacing one or more bearing houses the first time, all of the bearing houses must be replaced. Then each bearing house can be replaced separat.
5	3104014	1	Bearing housing	When replacing one or more bearing houses the first time, all of the bearing houses must be replaced. Then each bearing house can be replaced separat.
6	400408	12	Pin	
7	400500	12	Pin	
8	300404	12	Shim	
9	310105	12	Flange screw	
10	3003000	12	Flange screw	
11	3100001	12	Spring washer	
12	3100007	12	Spring	
13	300000	12	Valve seat	
14	310104	12	Valve seat	
15	3000001	12	Valve seat	
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Volvo Penta Marine Engine Manual Aqad31

Albin



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