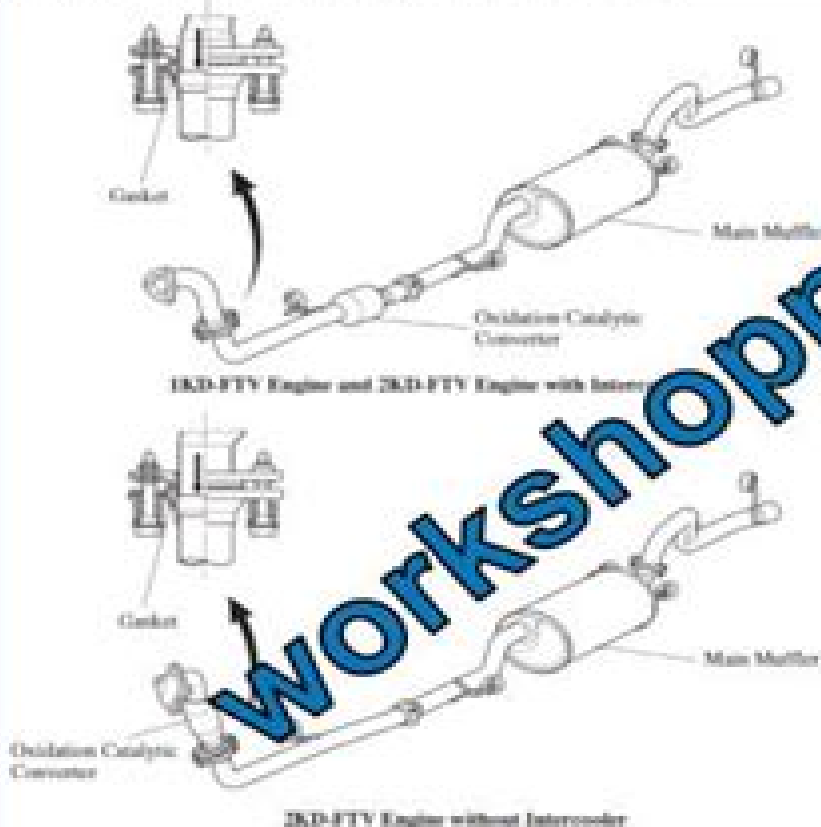


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- A stainless steel exhaust pipe is used for weight reduction and rust resistance.
- A ball joint is used to join the exhaust from pipe and exhaust manifold. As a result, a simple and reliable construction for reducing vibration has been realized.
- The oxidation catalytic converter is used to clean the exhaust gas particulates, HC and CO. The table below describes the location of the converter (where equipped), in accordance with the engine type and exhaust emission regulation compliance.

Emission Regulation	EURO III or Tier 1		EURO I or Non-Compliance
Engine Type	1KD-FTV 2KD-FTV (High Version (with Intercooler))	2KD-FTV (High Version (without Intercooler))	All
Location of Oxidation Catalytic Converter	Integrated with Front Exhaust Pipe	Below Exhaust Manifold	—



ENGINE - 1GR-FE ENGINE

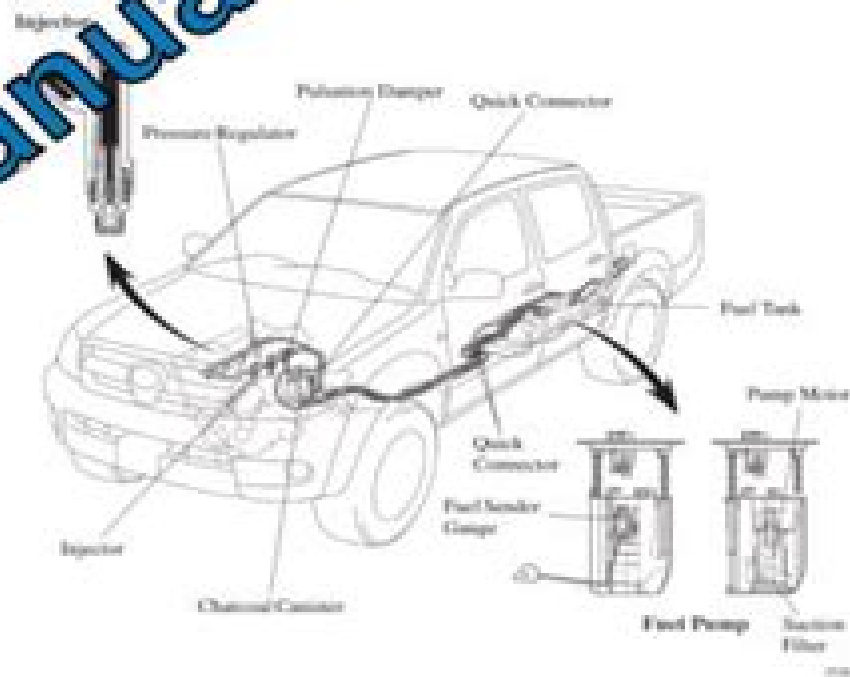
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FUEL SYSTEM

General

Fuel delivery pipe made of plastic has been adopted. A compact 12-hole type fuel injector has been adopted. A common rail system for atomization of fuel. Fuel tank made of plastic has been adopted. The fuel tank is coated with polyethylene layers on the inner and outer surfaces to prevent the permeation of fuel. For details, refer to the 1GR-FE and 2GR-FE Engines and Fuel System Section on page 1G-25.

A compact and lightweight fuel filter with fuel sender gauge has been adopted. A quick connector is used to connect the fuel line with the fuel hose for excellent serviceability.



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Max Ellery, Max Ellery Publications

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Manual for Toyota Land Cruiser Intereurope,1969 **Workshop Manual for Toyota Hi-ace, Hi-lux** ,197? *Toyota Hi-Lux Pick-up : Owners Workshop Manual* John H. Haynes,1985 **Toyota Hi-Lux and 4 Runner (DSL) Automotive Repair Manual** Bob Henderson,John Harold Haynes,2011 Series LN 2WD 4WD models Covers 2 2 2 4 2 8 litre engines Does NOT cover turbo models *Toyota Land Cruiser Owners Workshop Manual* John Harold Haynes,Bloomsbury Publishing Plc,Peter Ward,1982

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