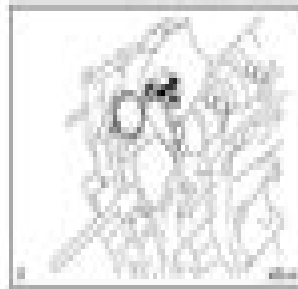


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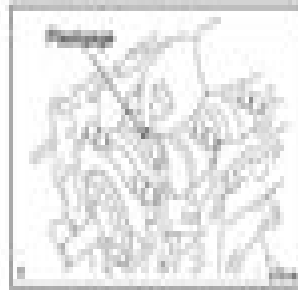


OVERHAUL



1. **INSPECT CONNECTING ROD THRUST CLEARANCE**
 - (a) Using a dial indicator, measure the thrust clearance while moving the connecting rod back and forth.
Standard thrust clearance:
0.11 - 0.20 mm (0.0044 - 0.0079 in.)
Maximum thrust clearance: 0.25 mm (0.0098 in.)

2. **INSPECT CONNECTING ROD OIL CLEARANCE**
 - (a) Check the match marks on the connecting rod and cap are aligned to ensure correct reassembly.
 - (b) Using SST, remove the 2 connecting rod cap bolts.
SST: 09011-36021
 - (c) Clean the crank pin, bearing and connecting rod.
 - (d) Check the crank pin and bearing for pitting and scratches.



- (e) Lay a strip of Plastigage across the crank pin.



- (f) Check that the protrusion of the connecting rod cap is facing in the correct direction.
- (g) Apply a light coat of engine oil on the threads and under the heads of the connecting rod cap bolts.

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**Jeff Kibler, Robert Maddox, John Harold
Haynes**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the authors' names.

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