



1.2 Sealing Flange and Flywheel/Drive Plate Overview

Note

Servicing clutch, refer to • Manual Transmission, Rep. Gr. 3B • Removal and Installation.

1 • Bolt

- Replace
- 60 Nm plus an additional $\frac{1}{4}$ turn (90°)
- Use counter support -J6116- to loosen and tighten
- The flywheels and intermediate must be free of oil and grease

2 • Crankshaft Seal Sprocket

3 • Nut

- 10 Nm

4 • Seal

- Removing and installing, refer to [• 3.2 Crankshaft Seal, Seal Pulley Seal, page 22](#)
- PTFE seal: Do not clean the lip on the seal with oil or grease

5 • Sealing Flange, Front

- Must be located on dowel sleeves
- Removing and installing, refer to [• 3.4 Front Sealing Cap, page 23](#)
- To remove and install, remove oil pan

6 • Cylinder Block

- Crankshaft, removing and installing, refer to [• 3.2 Crankshaft Overview, page 22](#)
- Piston and connecting rod, disassembling and assembling [• 3.4 Piston and Connecting Rod Overview, page 23](#)

7 • Bolt

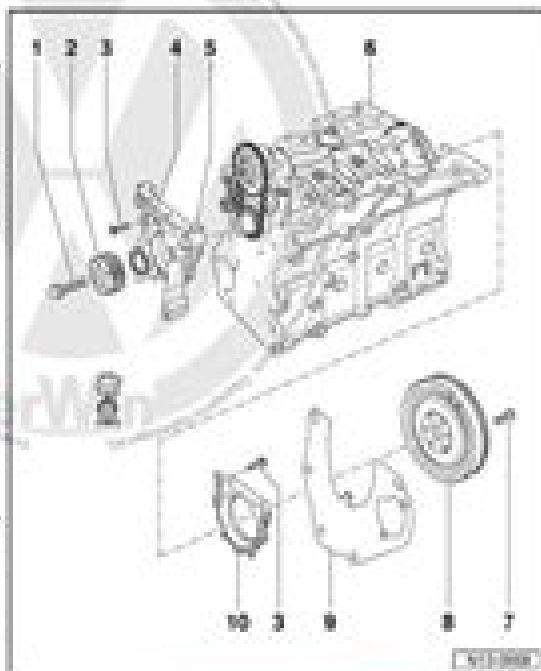
- Replace
- 60 Nm plus an additional $\frac{1}{4}$ turn (90°)

8 • Flywheel/Drive Plate

- To remove and install flywheel, secure using flywheel retainer -J6001-
- Drive plate, removing and installing, refer to [• 3.5 Drive Plate, page 22](#)

9 • Intermediate Plate

- Must be located on dowel sleeves
- Be careful not to damage or bend when installing



10 • Sealing Flange With Seal

- Always replace as a complete unit
- Use the support sleeve provided with it when installing
- To remove and install, remove oil pan
- Do not coat the lip on the seal with oil or grease
- Wipe off any oil on the crankshaft bearing pin with a clean cloth before installing
- Supporting sleeve may only be removed after the sealing flange has been slid onto the crankshaft pin

1.3 Crankshaft Overview

Note

- Before removing crankshaft, prepare for appropriate storage, so that sensor wheel [• 3.5 Sensor Wheel, page 20](#) does not make contact or become damaged
- Secure engine in assembly stand using holding before -J419 (M2) with supports -J419 (M2) B when performing repair work

1 • Oil Pump

- Removing and installing, refer to [• 3.3 Lubrication, Oil Pan, Crankshaft Seal, page 22](#)

2 • Bolt

- 10 Nm

3 • Chain Sprocket

- For oil pump drive

4 • Sealing Shells 1, 2, 3, 4 and 5

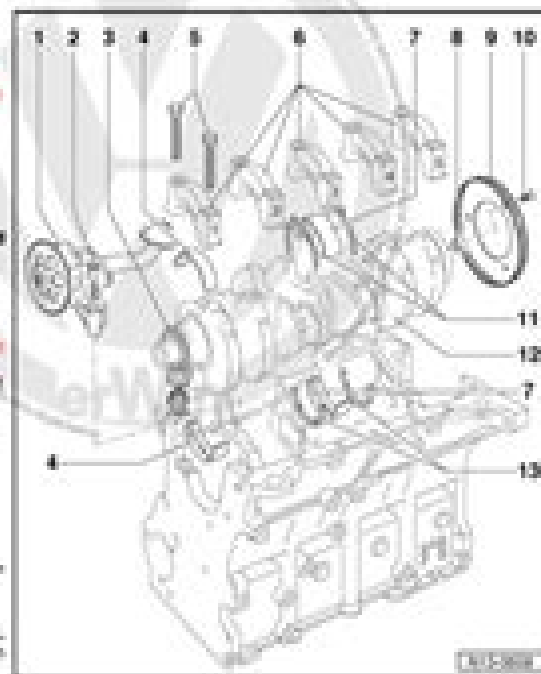
- Classification for replacement part ordering, refer to [• 3.4 Crankshaft Seal, Sealing Cap, page 23](#)
- For bearing cap without oil groove
- For cylinder block with oil groove
- Do not interchange used bearing shells (mark)

6 • Bolt

- Replace
- 60 Nm plus an additional $\frac{1}{4}$ turn (90°)
- Fully threaded
- When measuring crankshaft radial play, tighten to 10 Nm

8 • Bearing Cap

- Bearing cap 1: Ball pulley side



Vw Passat 3b5 Manual

Tobias Bleicker



Vw Passat 3b5 Manual:

Volkswagen Passat (B5) Service Manual Bentley Publishers, 2011-04 The Volkswagen Passat Repair Manual 1998 2005 is a comprehensive source of service information and specifications for Volkswagen Passat models built on the B5 platform from 1998 through 2005 Service to Volkswagen owners is of top priority to Volkswagen and has always included the continuing development and introduction of new and expanded services The aim throughout this manual has been simplicity clarity and completeness with practical explanations step by step procedures and accurate specifications Whether you re a professional or a do it yourself Volkswagen owner this manual will help you understand care for and repair your Volkswagen Engines covered 1 8L turbo gasoline engine code s AEB ATW AUG AWM 2 8L gasoline engine code s AHA ATQ 4 0L gasoline engine code BDP Transmissions covered 5 speed manual transmission codes 012 01W 5 speed automatic transmission code 01V 6 speed manual transmission code 01E **VW Passat and Santana Service and Repair Manual** Ian Coomber, 1996

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