While holding clutch outer drum in position, refit the splined sleeve and needle roller bearing. When the sleeve is correctly fitted, it is flush with clutch drum face.

CAUTION: Re-check the drive gear position on the 4 cylinder balancer and repeat operations 2, 3, 4 and 5 if the balancer is not correctly aligned.

Severe engine damage could result from incorrect balancer alignment.

- Fit the shim and large washer to the outer drum.
- 7. Fit the clutch inner drum.
- Fit the believille washer ('out' mark facing outwards), and centre nut.



Belleville Washer 'Out' Mark

 Lock the inner and outer drums together using service tool 3880025. Depress the rear brake pedal to prevent the engine from turning, and tighten the clutch centre nut to 105 Nm. Remove the service tool.



#### 1. Service tool 3880025

 Disengage first gear and check for free rotation of the clutch inner drum.

CAUTION: If the inner drum does not rotate freely, it must be removed and re-shimmed to prevent severe engine damage.

#### NOTE:

- Friction plates and clutch plates must be inspected for signs of wear, damage or distortion before re-use, and replaced if not in a serviceable condition. (see Friction plate wear/warp).
- Soak all clutch plates in oil before fitting to the clutch basket in the same order as removal.
- Carefully refit the clutch pushrod and end piece ensuring that the pushrod seals in the crankcase do not become displaced or damaged.
- Refit the clutch pressure plate together with the springs and boits. Tighten the boits to 10 Nm
- Clean and refit the clutch cover using a new gasket.
   Tighten the clutch cover bolts to 12 Nm.
- Refit the breather hose and olip (where fitted).
- Re-fill the engine with the correct grade and type of engine oil.

# **Triumph Daytona 1200 Manual**

**Causey Enterprises, LLC** 

#### **Triumph Daytona 1200 Manual:**

WALNECK'S CLASSIC CYCLE TRADER, APRIL 1993 Causey Enterprises, LLC, First Generation Hinckley Triumph (T300) Motorcycles David Clarke, 2021-10-25 The early Hinckley Triumphs produced from 1991 to 2004 Trophy Daytona Trident Sprint Tiger Speed Triple Adventurer Thunderbird were designed and manufactured using a modular concept This assists in the sharing of components across the range of bikes which was useful with the restricted availability of spare parts With over 725 colour photographs this book provides helpful guidance on keeping your bike on the road including a discussion of the models produced and their modular design identifying common problems and how to address them There is a comprehensive guide to maintenance including the tools required and details of restoration modification and upgrades from changing the exhaust to fabricating swing arms There is a useful list of suppliers for both new and reconditioned parts as well as specialist service providers WALNECK'S CLASSIC CYCLE TRADER, MARCH 1999 Causey Enterprises, LLC,

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Cars & Parts , 1993

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