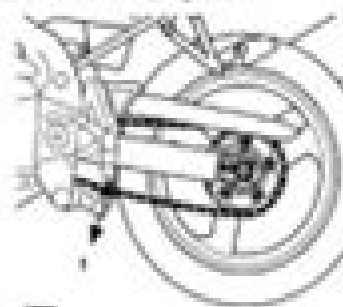


CHAIN ADJUSTMENT

NOTE:

- The correct adjustment setting for both sided swinging arm models is 20-25 mm.

Chain Free-movement Inspection

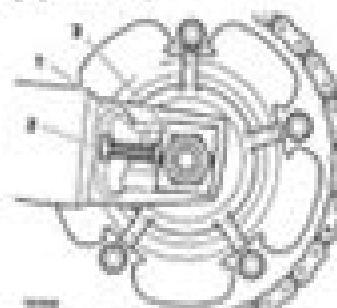


1. Maximum Movement Position

WARNING: Before starting work, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

- Push the motorcycle on the stand(s).
- Rotate the rear wheel to find the position where the chain is tightest, and measure the vertical movement of the chain midway between the sprockets.
- The vertical movement of the drive chain must be 20-25 mm.
- If the chain free-movement measurement is incorrect, adjustments must be made.

Chain Free-movement Adjustment (both-sided swinging arm version)



1. Adjuster Bolt

2. Adjuster Bolt Locknut

3. Rear Wheel Spindle Nut

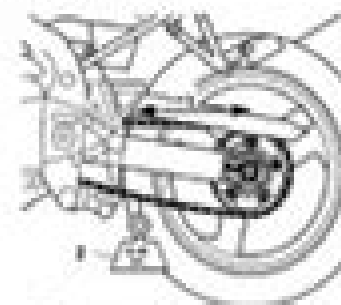
- Loosen the wheel spindle nut.
- Release the locknuts on the left and right chain adjuster bolts.
- Moving both adjusters by an equal amount, turn the adjuster bolts clockwise to increase chain free movement and anti-clockwise to reduce chain free movement.
- When the correct amount of chain free movement has been set, push the wheel into firm contact with the adjuster. Tighten both adjuster locknuts to 22 Nm and the rear wheel spindle nut to 115 Nm.
- Rotate the rear wheel and repeat the chain adjustment check. Re-adjust if necessary.



WARNING: Operation of the motorcycle with incorrect adjuster locknuts or a loose wheel spindle may result in impaired stability and handling of the motorcycle. This impaired stability and handling may lead to loss of control or an accident.

- Check the rear brake effectiveness.

Chain Wear Inspection



1. Measure Across 20 Links

2. Weight

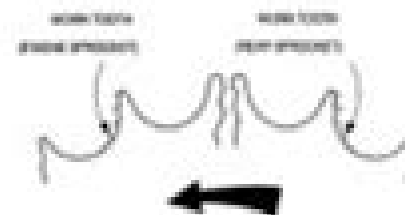


WARNING: Before starting work, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

- Remove the chain guard(s).
- Stretch the chain out by hanging a 10-20 kg (20-40 lb) weight on the chain.
- Measure the length of 20 links in the straight part of the chain from pin centre of the 1st pin to the centre of the 21st pin. Since the chain may wear unevenly, take measurements at several places.
- If the length exceeds the maximum service limit of 321 mm, the chain must be replaced.



WARNING: A chain that breaks or jumps off the sprockets could snag on the engine sprocket or lock the rear wheel, severely damaging the motorcycle and causing loss of control and an accident.



NOTE:

- Sprocket wear is exaggerated for illustration.



WARNING: The use of non-approved chains may result in a broken chain or may cause the chain to jump off the sprockets.

Use a genuine Triumph supplied chain as specified in the Triumph Parts Catalogue.

Never neglect chain maintenance and always have chains installed by an authorised Triumph dealer.

- Rotate the rear wheel and inspect the drive chain for damaged rollers, and loose pins and links.
- Also inspect the sprockets for unevenly or excessively worn or damaged teeth.
- If there is any irregularity, have the drive chain and/or the sprockets replaced by an authorised Triumph dealer.
- Replace the chain guard.

Triumph Daytona 955i 2004 Maintenance Manual

Staton Abbey, Peter Wallage



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