



Sprocket Bolt

PART NUMBER	TOOL NAME
HD-48219	PRIMARY DRIVE LOCKING TOOL

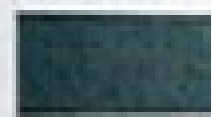
FASTENER	TORQUE VALUE	
Compensating sprocket bolt-initial torque	100 ft-lbs	135.7 Nm
Compensating sprocket bolt-final torque	140 ft-lbs	190 Nm
Clutch hub mainshaft nut	70-80 ft-lbs	94.9-108.5 Nm
Chain tensioner fasteners	21-24 ft-lbs	28.5-32.6 Nm

NOTE

- The primary chain, compensating sprocket and clutch assembly must be installed as an assembly.
- The O-ring inside the sprocket extension is for manufacturing assembly only. It does not need to be replaced as there is no replacement part.

See Figure 5-1
nut the PRIMA
between the tee

9. Tighten clutch (Nm). Install
10. See Figure and adjust stamped or



Wear safety
installing retaining
pliers and cover
serious eye injury

11. Inspect retaining
retaining in
position. Verify
in the groove
12. Adjust clutch

primary chain to

Torque Spec For Harley Compensator Sprocket

R.M. Clarke



Torque Spec For Harley Compensator Sprocket:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider

101 Harley-Davidson Twin Cam Performance Projects Chris Maida Mark Zimmerman, 2005

WALNECK'S CLASSIC CYCLE TRADER, JUNE 2003 Causey Enterprises, LLC, *Cycle World on Harley-Davidson 1978-1983* R.M. Clarke, 1987 [Cycle World Magazine](#) ,1981-01

WALNECK'S CLASSIC CYCLE TRADER, MAY 1998 Causey Enterprises, LLC, **How to Build a Harley-Davidson Torque Monster** Bill Rook, Many people modify their Harley Davidson engines and find the results disappointing What they might not know and what this book teaches is that emphasizing horsepower over torque the usual approach makes for a difficult ride Author Bill Rook has spent decades perfecting the art of building torque monster V twin Harley engines Here he brings that experience to bear guiding motorcycle enthusiasts through the modifications that make a bike not just fast but comfortable to ride With clear step by step instructions his book shows readers how to get high performance out of their Harleys and enjoy them too

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Table of Contents Torque Spec For Harley Compensator Sprocket

1. Understanding the eBook Torque Spec For Harley Compensator Sprocket
 - The Rise of Digital Reading Torque Spec For Harley Compensator Sprocket
 - Advantages of eBooks Over Traditional Books
2. Identifying Torque Spec For Harley Compensator Sprocket
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Torque Spec For Harley Compensator Sprocket
 - User-Friendly Interface
4. Exploring eBook Recommendations from Torque Spec For Harley Compensator Sprocket
 - Personalized Recommendations
 - Torque Spec For Harley Compensator Sprocket User Reviews and Ratings

- Torque Spec For Harley Compensator Sprocket and Bestseller Lists
- 5. Accessing Torque Spec For Harley Compensator Sprocket Free and Paid eBooks
 - Torque Spec For Harley Compensator Sprocket Public Domain eBooks
 - Torque Spec For Harley Compensator Sprocket eBook Subscription Services
 - Torque Spec For Harley Compensator Sprocket Budget-Friendly Options
- 6. Navigating Torque Spec For Harley Compensator Sprocket eBook Formats
 - ePub, PDF, MOBI, and More
 - Torque Spec For Harley Compensator Sprocket Compatibility with Devices
 - Torque Spec For Harley Compensator Sprocket Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Torque Spec For Harley Compensator Sprocket
 - Highlighting and Note-Taking Torque Spec For Harley Compensator Sprocket
 - Interactive Elements Torque Spec For Harley Compensator Sprocket
- 8. Staying Engaged with Torque Spec For Harley Compensator Sprocket
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Torque Spec For Harley Compensator Sprocket
- 9. Balancing eBooks and Physical Books Torque Spec For Harley Compensator Sprocket
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Torque Spec For Harley Compensator Sprocket
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Torque Spec For Harley Compensator Sprocket
 - Setting Reading Goals Torque Spec For Harley Compensator Sprocket
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Torque Spec For Harley Compensator Sprocket
 - Fact-Checking eBook Content of Torque Spec For Harley Compensator Sprocket
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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