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## Yanmar VIO27-3 Crawler Back-hoe



# Parts Catalog



## **Yanmar Vio27 Manual**

**Penton Staff** 

#### **Yanmar Vio27 Manual:**

<u>State of Colorado Mobile Equipment Manual</u>, 2005 **Yanmar: I&t Shop Manual - Models Ym135, Ym135D, Ym155, Ym195D, Ym195D, Ym240, Ym240D, Ym 330, Ym330D** Penton Staff, 2000-05-24 Diesel Models YM135 YM135D YM155 YM155D YM195 YM195D YM240 YM240D YM330 YM330D

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web align the timing marks of the camshaft with the mark plates of the timing chain and install the timing chain hint align the timing marks with the mark plates while turning the hexagonal service portion of the camshaft using a wrench 2 install chain tensioner slipper a install the chain tensioner slipper 3 install chain tensioner

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web rotate the crankshaft pulley two complete turns clockwise and check the timing marks if the timing marks are correct tighten the lock bolt for the tensioner to 20 to 34 n m 200 to 350 kgfcm for fe to 37 to 52 n m 380 to 530 kgfcm for f2 engine check the movement on the tension side of the timing belt

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