

CLYMER®

YANMAR

DIESEL INBOARD SHOP MANUAL

ONE, TWO & THREE CYLINDER ENGINES



1GM
1GM10
2GM
2GMF

2GM20
2GM20F
3GM
3GMF

3GMD
3GM30
3GM30F
3HM

3HMF
3HM35
3HM35F

C (sail drive) and V (V-Drive) models not included

This easy-to-use manual can save you money in maintenance and repair bills. Step-by-step procedures and detailed illustrations guide you through every job. Inside you'll find:

Quick Reference Data

Frequently used specifications on specially marked pages.

General Information—In **FULL COLOR**

Tools, techniques and shop safety.

Troubleshooting

Easy-to-follow text and diagrams guide you from symptoms to solutions.

Operation, Lubrication, Maintenance and Tune-up

Operational instructions and checks; maintenance and tune-up procedures to ensure safe operation and engine longevity.

Lay-up and Fitting Out

Service procedures to prepare the engine for storage and return to service, including seawater and freshwater (closed) cooling system service.

Single-Cylinder Engines

Diesel engine fundamentals and complete engine removal and overhaul instructions.

Multicylinder Engines

Complete engine removal and overhaul instructions.

Fuel Injection and Governor Systems

Complete service procedures for the injection system, including pumps, filters, injectors and injection timing and governor service.

Cooling System

Service procedures for seawater and freshwater (closed) cooling systems, including the drive belts, thermostat, water pump(s) and heat exchanger.

Electrical System

Inspection and replacement procedures for the battery, starter, switches and warning systems.

Transmission

Complete overhaul instructions for KM (Kanzaki) and KBW (Kanzaki-Hurth) transmissions.

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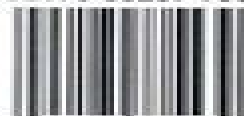
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Wiring Diagrams

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