



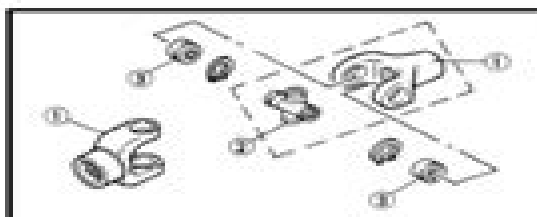
YFM250X(L/C) Service Manual

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MIDDLE GEAR SERVICE

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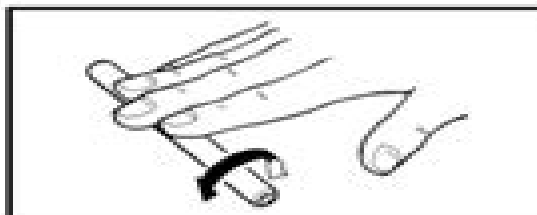
3. Check:

- Universal joints ①
 - Yoke ②
 - Bearings ③
- Wear/Cracks/Damage → Replace.



4. Inspect:

- Shift fork 4 ①
- On the dog clutch and shift lever contact surfaces.
Wear/Chafing/Bends/Damage → Replace.
- Spring ②
- Wear/Damage → Replace.
- Ball (stopper) ③
- Wear/Damage/Scratches → Replace.

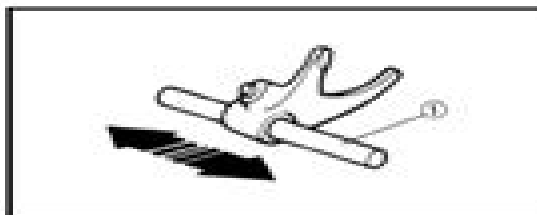


5. Inspect:

- Guide bar
- Roll the guide bar on a flat surface.
Bends → Replace.

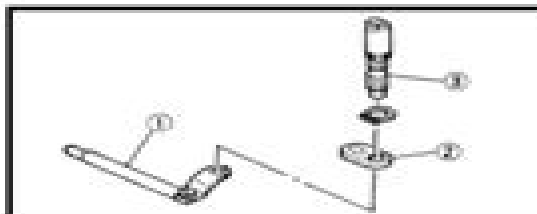
⚠ WARNING

Do not attempt to straighten a bent guide bar.



6. Check:

- Shift fork movement
- On its guide bar ①.
Unsmooth operation → Replace fork and/or guide bar.



7. Inspect:

- Stopper shaft ①
 - Shift lever ②
 - Shift lever shaft ③
- Bends/Cracks/Damage → Replace.

Yfm250x Service Manual The Quad Connection

R Sanford



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